




Operator's Manual

VST-7500-I


Aerial Device


SERIAL NUMBER

MANUAL PART NUMBER

 PLEASE NOTE THE ANSI A92.2 STANDARD AND THE MANUAL OF RESPONSIBILITIES CONTAINS RECENTLY UPDATED INFORMATION. DEALERS, OWNERS, USERS, OPERATORS, LESSORS AND LESSEES MUST ADHERE TO THESE UPDATED STANDARDS.

ATTENTION:

 DO NOT ATTEMPT TO OPERATE THIS VERSALIFT UNTIL YOU HAVE READ AND UNDERSTOOD ALL INFORMATION IN BOTH OPERATOR'S AND SERVICE MANUALS, PROVIDED WITH EACH VERSALIFT.

 THIS MANUAL CONTAINS CONFIDENTIAL INFORMATION AND IS THE SOLE PROPERTY OF TIME MANUFACTURING CO. CONTENTS ARE NOT TO BE DISCLOSED, COPIED, OR REPRODUCED IN ANY MANNER WITHOUT THE EXPRESSED, WRITTEN PERMISSION OF TIME MANUFACTURING CO.



Time Manufacturing Co. 7601 Imperial Drive P.O. Box 20368 Waco, Texas 76702 Phone: 254-399-2100 Fax: 254-751-0775

Time Manufacturing Co. reserves the right to improve the design or change specifications at any time without notice.



OWNER'S WARRANTY

The **Versalift** Aerial Platform Lift is engineered and designed to perform as stated on published specifications. Only quality material and workmanship are used in the manufacture of this product. With proper installation, regular maintenance, and periodic repair service, the equipment will provide excellent service.

Those parts of the **Versalift** that are manufactured by **Time Manufacturing Company** are warranted for one full year from date of purchase. Structural components will carry a lifetime warranty for defects in material and workmanship which existed at the time of initial delivery, wear components are not covered by this statement. This warranty is issued only to the original purchaser and promises that **Time Manufacturing Company** manufactured products are free from defects in material and factory workmanship when properly installed, serviced, and operated under normal conditions, according to the manufacturer's instructions.

Manufacturer's obligation under this warranty is limited to correcting without charge at its factory any part or parts thereof which shall be returned to its factory or one of its Authorized Service Stations, transportation charges prepaid, within one year after being put into service by the original user, and which upon examination shall disclose to the Manufacturer's satisfaction to have been originally defective. Correction of such defects by repair to, or supplying of replacements for defective parts, shall constitute fulfillment of all obligations to original user.

This warranty shall not apply to any of the Manufacturer's products which must be replaced because of normal wear, which have been subject to misuses, negligence or accident, or which shall have been repaired or altered outside of the Manufacturer's factory (unless authorized by the Manufacturer in writing), products which have not been maintained and operated in accordance with Time Manufacturing Company's operators, maintenance manuals and bulletins, products which are repaired without using original Time Manufacturing Company parts. This limited warranty does not cover transportation fees and/or consumables used for the repair. Products or parts manufactured by others are covered only by such warranties as are extended to TIME MANUFACTURING CO. by its suppliers.

Manufacturer shall not be liable for loss, damage, or expense directly or indirectly from the use of its product or from any cause.

The above warranty supersedes and is in lieu of all other warranties, expressed or implied, and of all other liabilities or obligations on part of Manufacturer. No person, agent, or dealer is authorized to give any warranties on behalf of the Manufacturer or to assume for the Manufacturer any other liability in connection with any of its products unless made in writing and signed by an officer of the Manufacturer.



TABLE OF CONTENTS

Introduction	Section 1
Manual Structure	1-1
Additional Manual Features	1-1
Nomenclature	1-2
Responsibilities / Safety	Section 2
Responsibilities of Dealers, Owners, Users, Operators, Lessors and Lessees	2-1
Decals	2-2
Think Safety	2-6
What is Insulated and What is not Insulated	2-9
Additional Safety Considerations	2-10
Specifications	Section 3
VST-7500-I General Specifications	3-1
VST-7500-I Option Specifications	3-2
VST-7500-I Dimensional Specifications	3-5
VST-7500-I Vehicle Specifications	3-8
Operation	Section 4
Positioning the Versalift for Operation	4-1
Aerial Lift Operations	4-2
Cab Control Operation	4-4
Ground Control Operation	4-4
Lower Control Operation	4-5
Upper Control Operation	4-7
Storing the Aerial Lift	4-8
Lifting Eye	4-9
Manual Jib and Winch Operation	4-10
Hydraulic Jib and Winch Operation	4-12
Jib Capacity Determination	4-12
Emergency Operation	Section 5
Daily Visual Inspection	Section 6

INTRODUCTION

The **Versalift** aerial device has been designed and engineered to conveniently place personnel at work stations above the ground. This aerial device, as manufactured, meets or exceeds all applicable ANSI A92.2. Full controls at the platform and complete freedom of boom movements make the **Versalift** a truly flexible and functional work platform.

NOTE: As the aerial device users, you must read, understand, and follow the instructions in this manual and other manuals supplied with this aerial lift unit.

This manual is furnished to provide practical and essential information for efficient operation of the **Versalift** aerial device. Proper operation of this aerial lift is the responsibility of the operator and requires a thorough understanding of its capabilities. Personnel responsible for the operation of the aerial lift must be familiar with and understand this manual.

THIS MANUAL CONTAINS CONFIDENTIAL INFORMATION AND IS SOLE PROPERTY OF TIME MANUFACTURING, AND IS NOT TO BE DISCLOSED, COPIED, OR REPRODUCED WITHOUT EXPRESSED PERMISSION OF TIME MANUFACTURING.

In addition to, dealers, owners, operators, renters, lessors and lessees are required to comply with the requirements of the applicable section or sections found in ANSI A92.2.

NOTE: For additional safety information and required responsibilities, refer to the accompanying EMI Safety Manual and Manual of Responsibilities.

Detailed information for the maintenance, inspection and service of the **Versalift** aerial device can be found in the accompanying Service Manual. Should further installation information be required, contact your local **Versalift** dealer or **Time Manufacturing Company**.

! DANGER: THIS EQUIPMENT SHOULD BE OPERATED AND SERVICED ONLY BY COMPETENT PERSONNEL FAMILIAR WITH GOOD SAFETY PRACTICES. THIS INSTRUCTION IS WRITTEN FOR SUCH PERSONNEL AND IS NOT INTENDED AS A SUBSTITUTE FOR ADEQUATE TRAINING AND EXPERIENCE IN SAFE PROCEDURES FOR THIS TYPE OF EQUIPMENT.

! DANGER: READ AND UNDERSTAND THIS MANUAL BEFORE ATTEMPTING TO OPERATE THIS AERIAL DEVICE.

The manual identifies all the controls and their locations and describes how the controls function.

Routine preventive maintenance is very important in maintaining reliable aerial lift service. A preventive maintenance schedule is provided and must be understood and followed by all operators.

! DANGER: THIS IS NOT MAINTENANCE FREE EQUIPMENT.

NOTICE: THIS MANUAL IS A PERMANENT PART OF THE VERSALIFT AERIAL DEVICE AND MUST REMAIN WITH THE UNIT ALWAYS.

Time Manufacturing Company reserves the right to improve the design or specifications at any time without any obligation to incorporate new features into products previously sold.

MANUAL STRUCTURE

This manual is divided into six, numbered chapters. The first number in the page number at the bottom of each page identifies the chapter number. Chapter tabs, with titles printed on them, allow easy location of the desired subject.

ADDITIONAL MANUAL FEATURES

Danger, caution, and warning notes are indented, bold faced, and separated from the regular text to emphasize their importance and the need for attention.

English measurements are followed by equivalent metric measurements in parenthesis.

Non-critical units of measure are usually rounded-off to the nearest whole unit.

Notes referring the reader to related information in the manual indicate the chapter or a section of a chapter, not to a single page. The reader may need to scan a few pages to find the needed information.

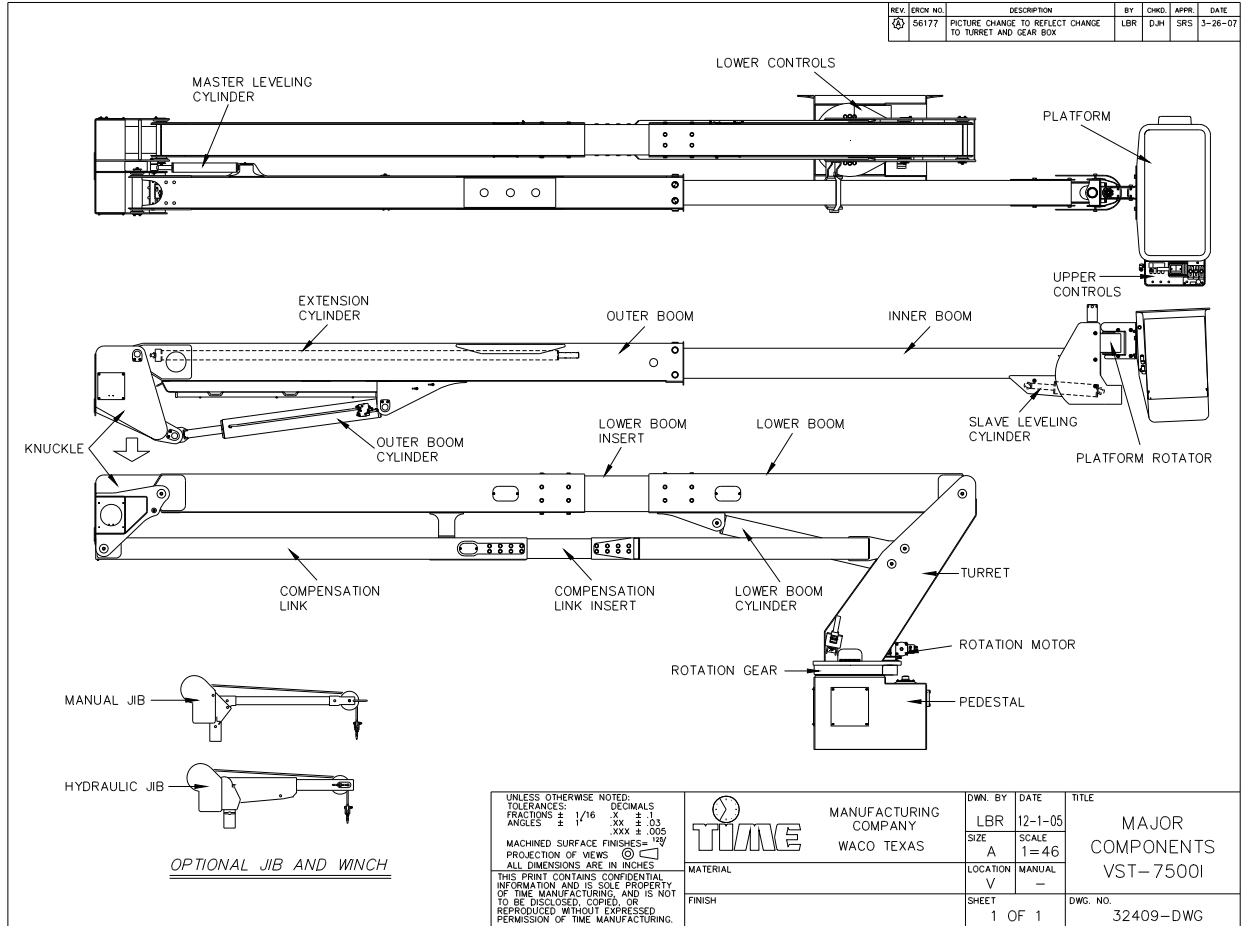



Figure 1.1 Model VST-7500-I Nomenclature



RESPONSIBILITIES

(for Dealers, Owners, Users, Operator, Lessors and Lessees)

 **DANGER: FAILURE TO COMPLY WITH YOUR REQUIRED RESPONSIBILITIES IN THE USE AND OPERATION OF THE AERIAL DEVICE COULD RESULT IN DEATH OR SERIOUS INJURY.**

IMPORTANT

You are required by **ANSI/SIA A92.2** to read and understand **YOUR RESPONSIBILITIES** before you use or operate the Aerial Device. It is your responsibility and your employer's responsibility to identify and comply with applicable codes, standards, and regulations.

The operation of any aerial device is subject to certain **HAZARDS** that can be protected against only by the exercise of **INTELLIGENCE, CARE AND COMMON SENSE**. It is essential to have **COMPETENT, CAREFUL PERSONNEL, TRAINED** in the **INTENDED USE, SAFE OPERATION, MAINTENANCE AND SERVICE** of this type of equipment.

The **USER** and **OPERATOR MUST MAKE DECISIONS** on the maintenance, use and operation of the Aerial Device with due consideration for the fact that the **SAFETY OF THE OPERATOR AND OTHER PERSONNEL** is dependent on those decisions. **FAILURE TO COMPLY** with your **REQUIRED RESPONSIBILITIES** in the use and operation of the Aerial Device could result in **DEATH OR SERIOUS INJURY**.

 **DANGER: READ AND UNDERSTAND THIS MANUAL BEFORE ATTEMPTING TO OPERATE THIS AERIAL DEVICE.**

SAFETY

Only properly trained operators are qualified to operate the **Versalift** aerial lift. Operator training shall include complete instruction and understanding of the manufacturer's manuals, employer's work rules, and all related governmental regulations. Prior to operation from the platform the machine must be operating properly, must have been installed properly, inspected, and maintained in accordance with the manufacturer's instructions. All safety signs, guards, and covers must be in place and in proper condition.

! DANGER: AN UNTRAINED OR CARELESS OPERATOR SUBJECTS HIM/HERSELF AND OTHERS TO DEATH OR SERIOUS INJURY.

Throughout this manual there are **danger**, **warning**, and **caution** notes that emphasize the possible hazards when operating the **Versalift**. It is the responsibility of the operator to become familiar with the contents of this manual.

Two of the main risks associated with operating an aerial lift:

- (1) Electrocutation caused by operating too close to power lines.
- (2) Injuries caused by falling as a result of equipment failure or the operator performing an unsafe or unstable maneuver.

No manual can address every conceivable operating hazard. Therefore, the prevention of accidents is greatly dependent upon good judgement and common sense of the operator.

It is the responsibility of the operator to use the **Versalift** only when it has been installed and maintained in accordance with the manufacturer's manuals. The preventive maintenance program outlined in this manual and the Service manual must be followed.

It is extremely important for the operator to be thoroughly familiar with the **Versalift** aerial device. Study the information in this manual and the **Versalift** controls until both are completely mastered. Then go to a large, open area to practice using the aerial lift.

Decals are installed at numerous locations on the aerial lift to warn personnel of the potential hazards during the use and operation of the aerial lift. It is important that the operator and ground personnel read and understand the information on the decals. If any decals are defaced, illegible or lost, they must be replaced. Refer to the "Decal Placement" illustration

in this manual for a complete listing and the locations of the decals. For your convenience these decals are pictured on the following pages as a quick reference for reviewing safety concerns and for providing part numbers when ordering replacements.

DECALS

All the warning and instruction decals, and their respective part numbers, on the **Versalift** aerial device are included below and on the following pages. The decals are not shown at actual size.

VERSALIFT AERIAL DEVICE			
		Model <input type="text"/>	Serial number <input type="text"/>
TIME MANUFACTURING COMPANY PO BOX 20056 WACO, TEXAS 76702 www.versalift.com		Number of platforms <input type="text"/>	Electrical system voltage <input type="text"/> Vdc
Capacity per platform (See manual and decals for specific capacity) <input type="text"/>		Lbs <input type="text"/>	Kg <input type="text"/>
Platform height <input type="text"/>		ft <input type="text"/>	m <input type="text"/>
The boom is insulated <input type="checkbox"/> Yes <input type="checkbox"/> No	Hydraulic system operating pressure <input type="text"/>	psi <input type="text"/>	Kg/cm ² <input type="text"/>
Chassis insulating system <input type="checkbox"/> Yes <input type="checkbox"/> No	Dielectric category <input type="text"/>		
Equipped with high electrical resistance upper controls <input type="checkbox"/> Yes <input type="checkbox"/> No	Rated line voltage <input type="text"/>		
Configured for electrical work rubber gloving <input type="checkbox"/> Yes <input type="checkbox"/> No	Date of Qualification test <input type="text"/>		
Unit equipped for material handling <input type="checkbox"/> Yes <input type="checkbox"/> No	Date of Stability test <input type="text"/>		
Outriggers are required for stability <input type="checkbox"/> Yes <input type="checkbox"/> No	Installed by <input type="text"/>		
OPERATING INSTRUCTIONS Before operating this unit, read and understand all operating and safety information in manual and all information on this placard.			
<ol style="list-style-type: none"> 1. Always park vehicle as nearly level as possible. 2. When working on a slope, drive into or back into position. 3. Do not operate this unit on a slope without proper vehicle stability. Refer to the Operator's manual or fixed decals for stability requirements. 4. Inspect this device for visible defects or loose objects. 5. Inspect insulating boom and other insulating material for cleanliness, if applicable. 6. Set vehicle parking brake and chock wheels. 7. Engage hydraulic power source. 8. Extend outriggers, if so equipped, to a solid footing. 9. Raise booms sufficiently to clear obstructions on truck before rotating. 10. Operate all hydraulic controls smoothly and avoid quick reversal. 11. Inspect and service unit per instructions in Service and Installation Manual. 			
Ambient operating temperature range -40°F to 120°F (-40°C to 49°C)		This unit complies with ANSI A92.2 and CSA C225	

1006486-1 & 1006487-1 (DATA BACKING)

! NOTICE

RESPONSIBILITIES

- IT IS THE RESPONSIBILITY OF ANY USER OR OPERATOR OF THIS AERIAL DEVICE TO BECOME FAMILIAR WITH, AND TO COMPLY WITH, THE APPROPRIATE SECTION(S) OF THE AERIAL DEVICE STANDARD, ANSI A92.2.
- UPON TRANSFER OF OWNERSHIP IT SHALL BE THE RESPONSIBILITY OF THE SELLER TO PROVIDE THE MANUFACTURER'S MANUAL(S) FOR THAT AERIAL DEVICE TO THE PURCHASER.
- IT IS THE RESPONSIBILITY OF THE PURCHASER TO NOTIFY TIME MANUFACTURING, WACO, TEXAS, OF THE UNIT MODEL AND SERIAL NUMBER AND THE NAME AND ADDRESS OF THE NEW OWNER WITHIN 60 DAYS OF PURCHASE.

(REFERENCE: ANSI 92.2) 12337-1
PER ANSI Z535.4

12337-1

! DANGER

THE TOTAL LOAD IN THIS PLATFORM MUST NOT EXCEED _____ INCLUDING OPERATOR, TOOLS, LINER, AND MATERIALS. EXCESS LOAD MAY CAUSE A FALL RESULTING IN DEATH OR SERIOUS INJURY.

14015-
PER ANSI Z535.4-1991

14015-X

RESPONSIBILITIES / SAFETY



WARNING

Crush Hazard
Contact with moving outriggers can result in death or serious injury.

Do not operate outrigger controls unless all personnel are clear of outrigger path and contact point.

12341-1 PER ANSI Z358.4

12341-1

WARNING

Fall Hazard
Falling can result in death or serious injury.

Wear approved personnel fall protection equipment and attach lanyard to the anchor provided.

Read and understand operator's manual.

14014-1 PER ANSI Z358.4

14014-1

DANGER

Electrocution Hazard
THIS PLATFORM IS NOT INSULATED. Contact with or inadequate clearance to electrical power lines will result in death or serious injury.

1. Install insulating liner in basket.
2. Perform work in accordance with applicable governmental regulations.

14110-1 PER ANSI Z358.4

14110-1

DANGER

FAILURE TO OBEY THE FOLLOWING WILL RESULT IN DEATH OR SERIOUS INJURY

- FOR STATIONARY OPERATION, TRUCK MUST BE SECURELY PARKED, DRIVELINE DISENGAGED, AND AERIAL DEVICE PROPERLY STABILIZED PRIOR TO OPERATION.
- TO AVOID TIP-OVER, OUTRIGGERS (WHEN SO EQUIPPED) MUST BE PROPERLY EXTENDED TO A SOLID LEVEL SURFACE.
- OPERATE ALL CONTROLS SLOWLY FOR A SMOOTH PLATFORM MOTION. MAKE SURE CONTROLS ARE RETURNED TO NEUTRAL AFTER DESIRED OPERATION.
- CREW MUST USE PROPER PERSONAL AND OTHER PROTECTIVE EQUIPMENT.
- NEVER LOAD BEYOND RATED CAPACITY.
- NEVER OPERATE AERIAL DEVICE WITH PERSONNEL UNDER BOOM OR LOAD.
- NEVER MOVE THE TRUCK UNTIL THE BOOMS AND OUTRIGGERS ARE PROPERLY STOWED AND SECURED.
- REFER TO THE OPERATOR'S MANUAL FOR COMPLETE INSTRUCTIONS. IF IT IS MISSING, OBTAIN A NEW ONE FROM TIME MANUFACTURING, P.O. BOX 20368, WACO, TX, 76702

4542-5 PER ANSI Z535.4-1991

4542-5

DANGER

Electrocution Hazard
Contact with lines or components at different potential will result in death or serious injury.

Maintain minimum approach distances and use appropriate PPE, tools, and work methods. Allow for boom, platform, electrical line and load line sway. All components above insulated section must be considered electrically connected. Never simultaneously contact platform controls, lines or components at different potentials.

4542-4 PER ANSI Z358.4

4542-4

WARNING

Crush Hazard
Contact with moving outriggers can result in death or serious injury.

Stay clear of moving outriggers.

4992-1 PER ANSI Z358.4

4992-1

CAUTION

SLOWLY LOOSEN BLEED PORT PLUG TO LOWER BOOM. OIL WILL DISCHARGE FROM PLUG. DO NOT REMOVE PLUG! LOOSEN "BASE" PORT PLUG TO RETRACT. LOOSEN "ROD" PORT PLUG TO EXTEND. TIGHTEN PLUG AS DESCRIBED IN SERVICE MANUAL PRIOR TO OPERATION.

15732-1 PER ANSI Z535.4-1991

15732-1

DANGER

Electrocution Hazard
This equipment may be energized during operation. Contact with energized vehicle will result in death or serious injury.

STAY CLEAR of machine.

4542-2

4542-2

WARNING

Improper operation or maintenance of this equipment can result in death or serious injury.

Read and understand operator's manual, all safety signs, and capacity charts before using or maintaining machine. If you do not understand the information in the manuals, consult your supervisor, the owner or the manufacturer. It is the user's responsibility to follow manufacturer's instructions on machine operation, service and application, and observe pertinent laws and regulations.

4542-12 PER ANSI Z358.4

4542-12

CAUTION

- ALWAYS LOWER THE LOWER BOOM FULLY BEFORE STOWING THE UPPER BOOM.

13144-1

13144-1

⚠ DANGER



Electrocution / Fire Hazard
Contact with energized lines while using conductive tool hoses will result in death or serious injury.



Use only orange, non-conductive hose for tools, in the platform area and insulated sections.
Read and understand operator's manual.

12940-1 PER ANSI Z535.4

12340-1

⚠ DANGER

IMPROPER HOLDING VALVE ADJUSTMENT WILL RESULT IN DEATH OR SERIOUS INJURY

1. LOOSENING HOLDING VALVE WITH BOOMS ELEVATED WILL CAUSE UNCONTROLLED BOOM MOVEMENT, DEATH OR SERIOUS INJURY MAY OCCUR.
2. REFER TO SERVICE MANUAL BEFORE PERFORMING HOLDING VALVE MAINTENANCE.

7500-1 PER ANSI Z535.4-1991

7500-1

⚠ DANGER

ELECTROCUTION HAZARD

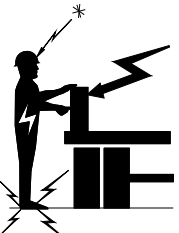
FAILURE TO OBEY THE FOLLOWING WILL RESULT IN DEATH OR SERIOUS INJURY

THE UPPER CONTROLS DO NOT PROVIDE PROTECTION IN THE EVENT OF ELECTRICAL CONTACT AND ARE NOT A SUBSTITUTE FOR MINIMUM APPROACH DISTANCES, COVER-UPS, RUBBER GLOVES AND OTHER PERSONAL PROTECTIVE EQUIPMENT.

33974-1 PER ANSI Z535.4-1991

33974-1

⚠ DANGER




Electrocution Hazard
Death or serious injury may result if chassis becomes energized.

Do not operate the aerial device while creating a path to the ground.

35409-1 PER ANSI Z535.4

35409-1

⚠ DANGER

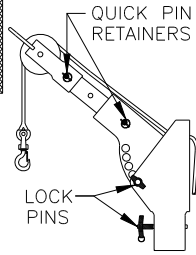


- Do not depend on the jib pole for insulation unless the jib has been rated, tested, and maintained for the appropriate line voltage. The winch rope is NOT considered insulating.
- Inspect the winch rope before each use for wear, cuts, or other damage. Replace the rope at the first sign of damage or deterioration.
- Avoid shock loads.
- Improper use of the jib and winch may result in death or serious injury.
- Refer to the Operator's Manual for more information on the safe and proper use of the jib and winch.

11446-1 PER ANSI Z535.4

11446-1

⚠ DANGER



QUICK PIN RETAINERS



LOCK PINS

VISUALLY VERIFY THAT THE QUICK PIN RETAINERS AND BOTH LOCK PINS ARE ENGAGED PROPERLY BEFORE OPERATING THE LIFT OR LIFTING A LOAD.

14706-1 PER ANSI Z535.4-1991

14706-1

⚠ DANGER

RATED PLATFORM CAPACITY	
The total load in this platform must not exceed the rated capacity including operator, tools, liner, and materials. Excess load may cause a fall resulting in death or serious injury.	 800 LBS (363 kg) with jib and winch removed
	 700 LBS (317kg) with jib and winch installed

29818-3 PER ANSI Z535.4-1991

29818-3

⚠ DANGER

RATED JIB CAPACITY

1000 LBS.

- Jib load not to exceed max load indicated at the jib pole tilt decal.
- Excess load may cause a fall resulting in death or serious injury.

32341-1 PER ANSI Z535.4-1991

32341-1

⚠ DANGER

FAILURE TO OBEY THE FOLLOWING WILL RESULT IN DEATH OR SERIOUS INJURY

AERIAL DEVICE MUST BE LEVELED WITHIN 2" OF HORIZONTAL PRIOR TO AERIAL OPERATION. OUTRIGGERS MUST BE DEPLOYED FOR STABILITY.

33656-3

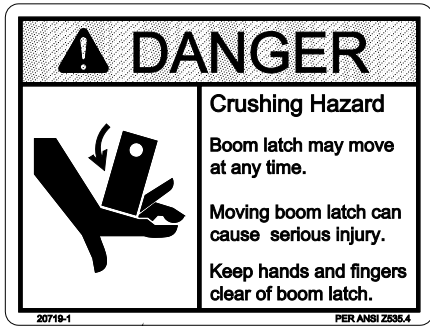
33656-3



16837-1



7584-1

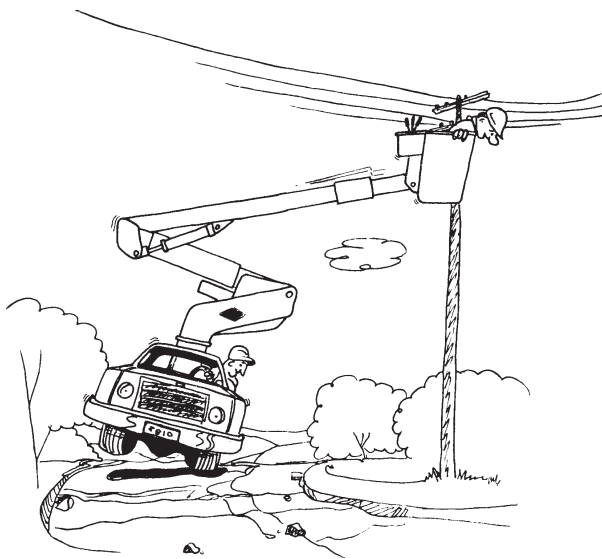


20719-1

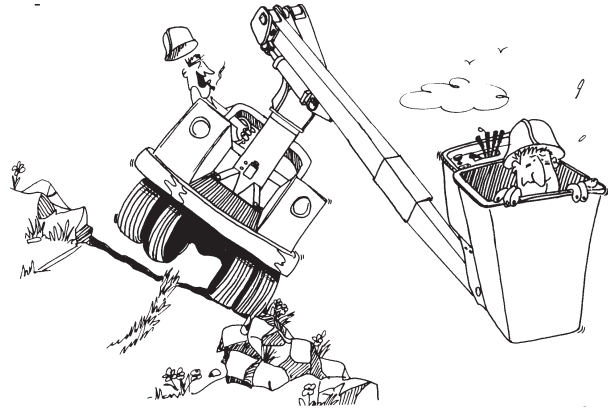
A safe attitude is very important to you, the operator. Practice anticipating accidents and operating hazards. Then determine a corrective course of action to respond to the situation. This habit will sharpen your safety awareness, quicken your reaction time, and prevent many accidents.

THINK SAFETY

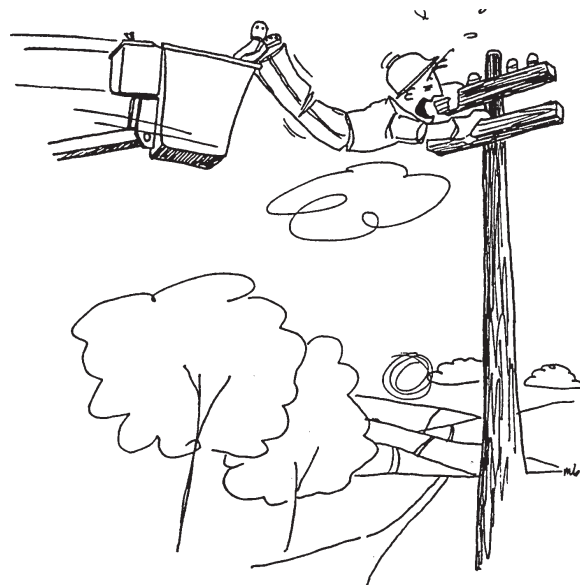
The following sketches illustrate some of the unsafe situations that might occur during the use or operation of the **Versalift**. Some of these safety problems are very basic and as a result are often taken for granted.



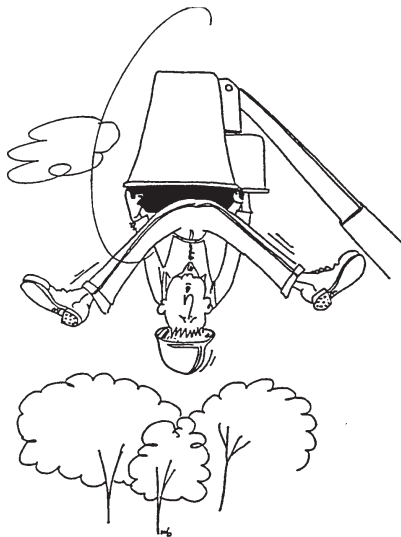
Always engage the outriggers, and maintain the correct tire pressure to increase vehicle stability.



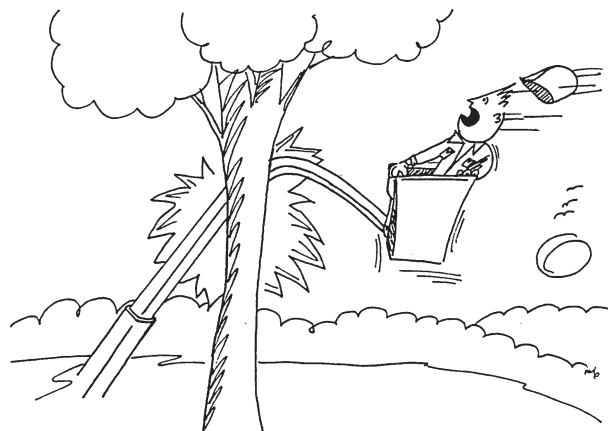
Don't park the truck on a hill unless absolutely necessary. When the truck is parked on a slope, take the special precautions defined in Chapter 4, "Operation".



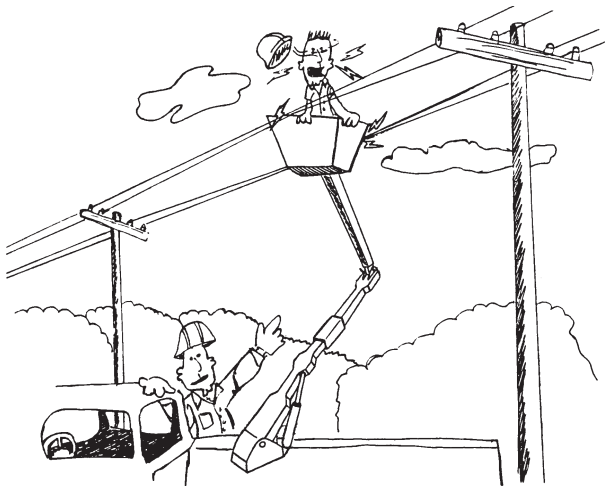
Remember to set the parking brake and chock the truck's wheels.



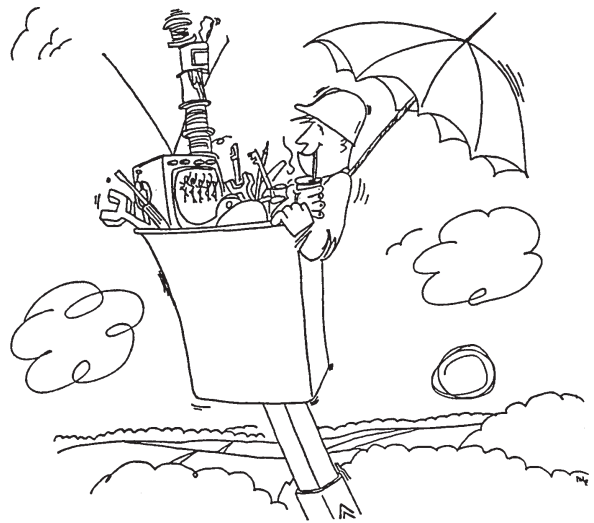
Always wear a personnel restraint system attached to the lanyard anchor.



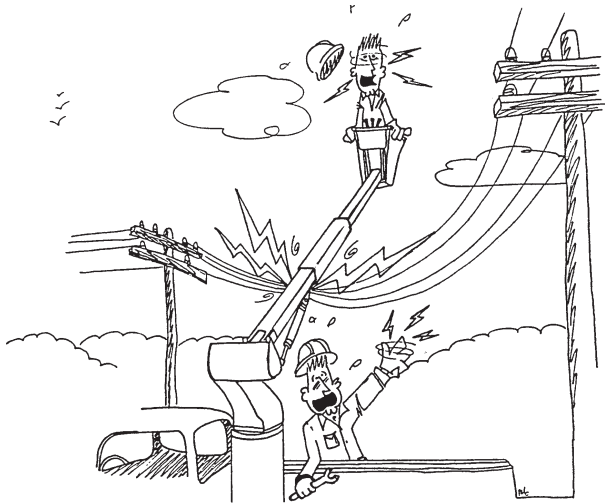
Watch the booms to make sure they clear the truck and other obstructions.



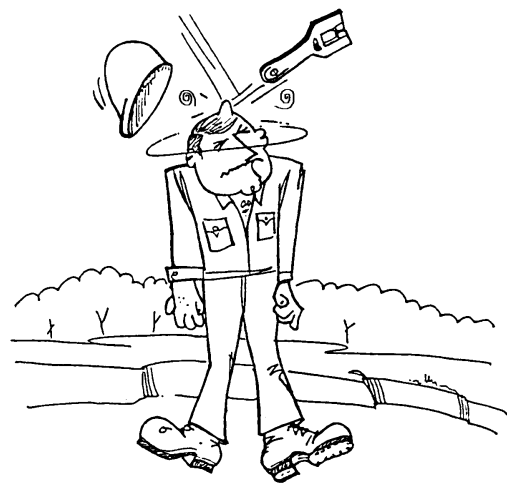
Maintain safe clearances from electrical power lines and apparatus. The aerial lift does not provide protection from contact or proximity to two or more electrically charged conductors.



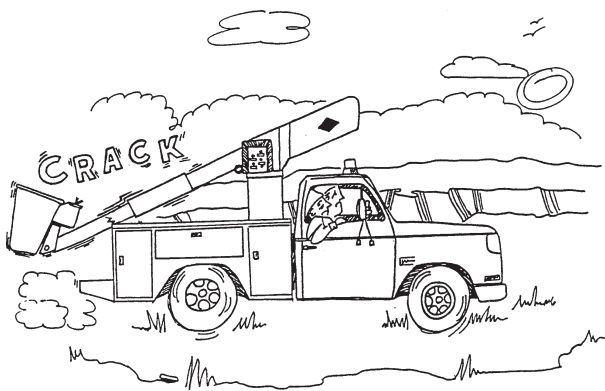
Whenever tools or equipment are included with the operator in the platform the combined weight must not exceed the rated load capacity.



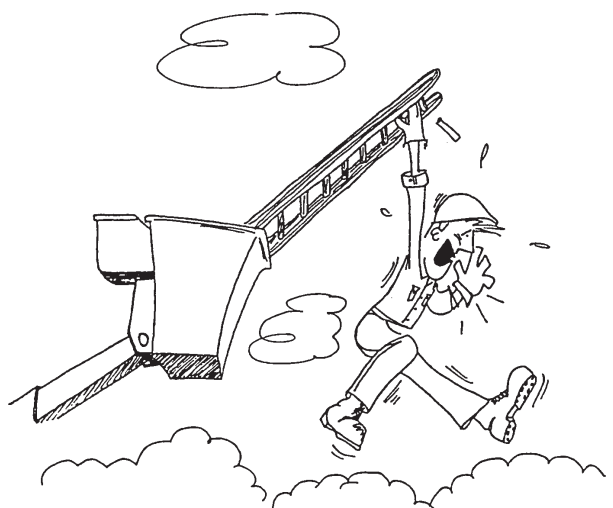
Never allow anyone on the ground to touch the unit when the lift is being used to work on or near electrical lines.



Avoid dropping tools. Use a hand line to raise or lower tools to/from the platform.



Stow the booms securely before moving the truck.

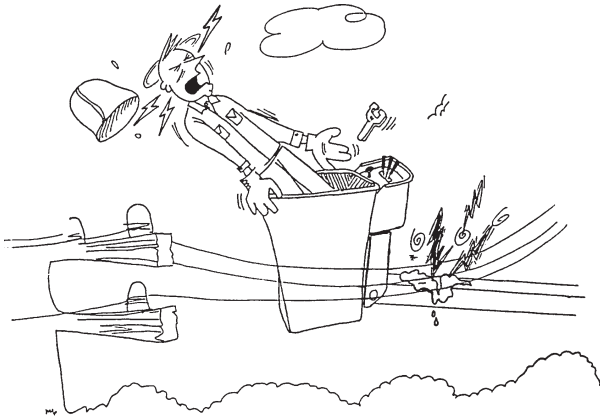


Stand only on the platform floor.



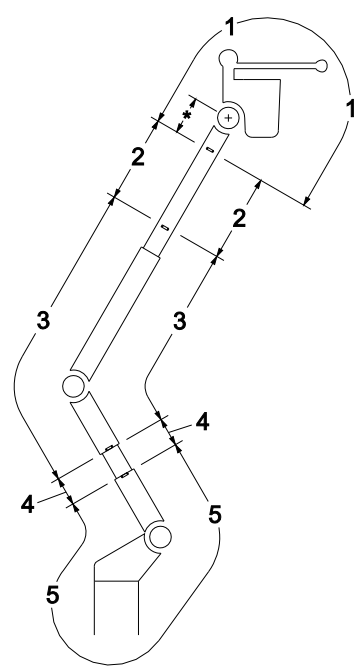


Don't climb out of a raised platform onto poles, etc.



Keep the fiberglass booms clean and dry. Foreign substances on the booms conduct electricity.

What Is Insulated and What Is Not Insulated Articulated/Telescopic and Articulated Models



Area 1 - Boom Tip Area - NOT INSULATED

Area 2 - Upper Boom Insulating Section

Area 3 - Intermediate Structure - NOT INSULATED

Area 4 - Lower Boom Insulating Section

Area 5 - Lower Structure - NOT INSULATED

Area 1, Boom Tip Area – The boom tip area does not provide insulation. This area includes everything past the insulated section decal* on the upper boom. This includes the upper end of the boom, platform support, platform(s), controls, and the jib/winch/rope (when so equipped).

All components at the boom tip area must be considered to be conductive and electrically connected, even with an insulated liner in place. Any contact with a ground and a phase or between two phase conductors will create a hazard of serious personal injury or death. Contact between an energized conductor and any part of the boom tip will energize the entire boom tip.

When working near an energized conductor, ground conductor, or other grounded objects, the operator must use the proper safety equipment (such as rubber gloves, covers, hot sticks, etc.), maintain safe approach distances, and follow company work practices.

Area 2, Upper Boom Insulation Section – This section provides insulation** between the boom tip area and earth ground when clean and properly maintained. On some configurations, it is necessary to extend the boom until the insulated section decal is visible.

Area 3, Intermediate Structure – This section does not provide insulation. This area includes the lower steel portion of the upper boom, knuckle, and the

steel upper portion of the lower boom and compensation link (when applicable).

Area 4, Lower Boom Insulating Section – (When so equipped) This section provides insulation** between the intermediate structure (Area 3) and the vehicle when clean and properly maintained.

Area 5, Lower Structure – This area does not provide insulation. This area includes the steel lower portion of the lower boom and compensation link (when applicable), turret, lower controls, pedestal, and the vehicle.

* On VST and T-Series models not supplied with an upper insulated section decal, the insulated section begins 11 inches below the center of the platform pivot.

** Insulation properties are defined by ANSI A92.2



ADDITIONAL SAFETY CONSIDERATIONS

1. Report any unusual occurrence during the operation of the aerial lift that may require repair or adjustment.
2. Keep the work space in the truck bed clean and neat.
3. Avoid parking on soft surfaces. Soft surfaces may suddenly collapse, shift, or sink beneath the truck's weight.
4. There is no insulating value in the fiberglass platform without a platform liner.
5. No attempt should be made to clean, oil, or adjust a machine while the machine is in motion.
6. If an aerial lift has set idle for an extended period (i.e. overnight) or has been recently serviced, cycle the aerial-lift through it's full range of motion several times. This procedure will force any trapped air out of the hydraulic system. Do not operate the lift from the platform until this process is completed. Air trapped in the hydraulic oil can cause lift movements to be erratic and unpredictable.
7. Don't operate any part of the unit (platform, booms, outriggers, etc.) outside the work-site barricades into the traffic lanes. Set up adequate cones or barricades to mark the boundaries of the work-site to alert motorists and pedestrians.
8. Only qualified mechanics are authorized to service the aerial lift.
9. The polyester winch rope is not an insulator. Dirt, grease, and moisture (humidity) make the rope conductive.
10. Make a thorough check of the winch rope for abrasive wear, pulled strands, cuts, and other defects daily.
11. Replace the winch rope at the first sign of damage or deterioration. Use only non-conductive rope of the size and type specified.
12. Avoid shock loads. A shock load is caused by jerking a line with a load or a sudden change in rope tension from a light load to a heavy load.
13. Do not contact energized conductors with the winch line. Contacting the load line with an energized conductor could create a complete path for electricity when the rope is extended to the ground. This could cause death or serious injury.
14. Avoid using the winch line to wrap or tie an object for lifting. The hook attached to the end of the winch line can damage or cut the rope. A sling or lifting strap is recommended for this purpose.
15. Do not stand in line with a rope under tension. If the rope should fail the recoil could cause serious injury to personnel.
16. Inspect the jib-pole assembly to make sure the various lock pins are secure.
17. Make sure the winch-rope coils are spooling evenly to avoid clogging the winch or producing shock loads when lifting a load.
18. Avoid contacting a spray or mist produced by a high pressure hydraulic leak. This spray or mist can puncture or become embedded beneath the skin or contaminate the eyes. These conditions requires immediate medical attention.
19. Hydraulic oil is flammable. Avoid any contact between hydraulic oil and sources of high heat or open flames.
20. Bodily contact with hot hydraulic oil can cause serious burns which require immediate medical attention.

SPECIFICATIONS

VST-7500-I GENERAL SPECIFICATIONS

Note: Specifications on units may vary or change without prior notification due to option selections.

This section includes a brief description of each of the major (standard) components.

PLATFORM - The fiberglass platform is 24 in. x 48 in. x 42 in. (0.61 m x 1.22 m x 1.07 m) deep with an inside and outside step for easy access. The standard platform capacity is 800 lbs. (360 kg). With the optional jib/winch installed, the platform capacity is 700 lbs. (318 kg). A cushioned platform support is provided.

PERSONNEL RESTRAINT SYSTEM - A safety belt or harness and a lanyard are required and can be supplied by Time Manufacturing Company at an additional cost. Consult applicable work practices and regulations to choose between a safety belt and a harness. The anchor for the lanyard is attached to the platform.

INDIVIDUAL LOWER CONTROLS - Individual full-pressure controls at the turret actuate all boom functions. The lower control station is equipped with a selector valve to override the upper controls and serve as the emergency stop from lower controls.

SINGLE STICK UPPER CONTROL - The full-pressure single stick upper control includes a safety trigger to prevent inadvertent operation. The lift movements correspond with control handle movements. An emergency stop and a tool selector control are located at the upper controls.

HYDRAULIC PLATFORM ROTATOR - A hydraulic platform rotator, operated by a control lever, rotates the platform 180° from one side of the outer/inner boom assembly, across the end-hung position, to the other side of the outer/inner boom assembly.

HYDRAULIC PLATFORM LEVELING - A master and slave cylinder arrangement automatically levels the platform in all boom positions. This system also provides hydraulic platform tilt to adjust platform level, tilt the platform for clean out, or to ease the removal of an injured operator. The platform tilt can be activated from the upper and lower controls.

OUTER/INNER BOOM ASSEMBLY - The outer/inner boom assembly includes an outer boom, telescopic inner boom, extension system, and hose assemblies. The outer boom consists of a 12 in. x 14 in. (305 mm x 355 mm) steel section. The inner boom consists of a 9-1/4 x 11-1/4 in. fiberglass section and a 10 x 12

steel section. The fiberglass section provides a 108 in. insulation gap. The inner boom can be easily removed and disassembled for service and inspection. The extension system consists of a hydraulic cylinder, two integral holding valves, and a “cat-track” type hose carrier housed entirely within the boom assembly. The hoses routed through the outer/inner boom assembly are non-conductive and fully contained within the boom assembly. The outer/inner boom assembly articulates from 25° +/-2° below horizontal to 75° +/-2° above horizontal. Actuated by a double acting cylinder, equipped with two integral holding valves; the outer/inner boom assembly is offset to one side to provide easy access to the platform. A boom support cradle and a boom tie down strap are included.

LOWER BOOM WITH CHASSIS INSULATING SYSTEM - Each end of a high strength fiberglass insert (chassis insulating system) is installed over a rectangular 12 in. x 14 in. (305mm x 355 mm) high strength steel section. The steel and fiberglass sections are bonded with pressure injected adhesive to fill any voids. A compensation link with a fiberglass section maintains the 24 in. (0.61 m) insulation gap in all the boom positions. The double acting cylinder, with an integral holding valve, allows the lower boom to articulate from horizontal to 88° above horizontal.

CYLINDERS - Both the upper and lower cylinders are a threaded head-cap design. Both cylinders are equipped with two integral holding valves to prevent creep down and to lock the booms in position in case of hose failure.

TURRET - The 5/8 in (16 mm) thick turret wings are designed for strength and rigidity. The 1-1/2 in (38 mm) thick turret base plate is machined to provide a flat surface to support the rotation bearing.

CONTINUOUS ROTATION - Unrestricted rotation is accomplished by a hydraulically driven worm and spur gear with a shear-ball rotation bearing. The critical bolts holding the lift to the rotation bearing and the rotation bearing to the pedestal are grade 8 hex head capscrews. These critical bolts are torque seal marked to provide a quick means of detecting any turning of the bolt upon inspection.

LUBRICATION - Non-lube bearings are used at all pivot points. Only the rotation bearing and rotation bearing gear teeth require periodic lubrication.

PEDESTAL - The pedestal is rectangular with a reinforced mounting plate. The top plate of the pedestal is 1-1/2 in. (38 mm) thick and machined flat to support the rotation bearing.

HYDRAULIC OIL RESERVOIR - A 35 gallon (132 l) hydraulic oil reservoir is built integral to the pedestal. The reservoir includes an anti-splash baffle and sight gauge for quick hydraulic fluid level checks, and a return filter pressure gauge.

HYDRAULIC SYSTEM - The open-center hydraulic system operates at 3000 psi (210 kg/cm²) at 10 gpm (38 lpm). A 10-micron return-line filter, mounted above the hydraulic oil level and inside the pedestal, can be easily changed without draining the reservoir. A filter gauge with a color-coded range is used to monitor the condition of the return line filter for replacement. The 100 mesh (149 micron) suction strainer in the reservoir can be removed for cleaning. A gate valve, located below the reservoir, prevents oil loss when the pump is serviced. A magnetic drain plug attracts metal particles from the oil.

TWO-SPEED MANUAL THROTTLE CONTROL - Changes the engine/pump speed to give the operator a choice between slow and normal boom speeds, and also at slow speed provides reduced flow to operate hydraulic tools. The manual throttle control is designed to operate only when the truck engine is running and the master control is activated. An air cylinder at the platform or a toggle switch at the turret can be used to energize the manual throttle control.

PAINT - The complete unit is primed and painted before assembly. The standard color is white urethane.

HOSES AND FITTINGS - The hoses routed through the booms are high pressure and non-conductive with swaged hose end fittings. Nylon sleeves are installed over hoses at points of movement. Reusable fittings can be installed if a hose is damaged.

ENGINE START/STOP - The start/stop circuit has been designed so the lift cannot be operated unless the truck ignition switch is in the "RUN" position and the master control is activated. This feature makes it difficult for unauthorized individuals to operate the lift when the truck is locked. An air cylinder at the upper controls and a toggle switch at the pedestal energize this system.

HYDRAULIC TOOL CIRCUIT AT THE PLATFORM - This system is designed for open center hydraulic tools. The tool circuit provides approximately 6 gpm at engine idle and 10 gpm with the throttle control engaged. The tool pressure is 2000 psi (140 Bars).

ELECTRICAL INSULATION SPECIFICATIONS - The outer/inner boom assembly is tested and certified for electrical work at 46 kv and below in accordance with

ANSI A92.2 requirements. Aerial devices may be designed and configured for gloving work and tool methods at 46KV and below. The outer/inner boom assembly is fully insulated even in a retracted position. The chassis insulating system (lower boom insert) is also tested according to ANSI A92.2.

LINE-LIFTING SOCKET - Built as part of the platform support structure, is a vertical line-lifting socket for 3 in. (76 mm) diameter line-lifting attachments. The socket is automatically leveled with the platform.

OUTRIGGER/BOOM INTERLOCK SYSTEM - The outrigger/boom interlock system prevents lift operation until the outriggers contact the ground and outrigger retraction before the aerial lift is properly stored.

SLOPE INDICATORS - Slope indicators are required on Versalift units and supplied by Time Manufacturing Co. Slope indicators shall be installed to indicate the level of rotation bearing relative to the ground.

MANUALS - Two Operator's Manuals and two Service Manuals, one Manual of Responsibilities and one EMI Safety Manual are included with each aerial lift.

VST-7500-I OPTION SPECIFICATIONS

Below is a brief description of some of the available options for the aerial lift.

4-AXIS CONTROL - The 4-Axis controller option is a full pressure control located at the platform which consists of a multi-jointed handle control that actuates the interlock section and four individual boom function valves.

TRUGUARD - This advanced upper controls isolation system provides 4" of electrical isolation from the entire upper controls, including the control dash panel. This system also includes a protective shield which helps prevent environmental and work related contaminants from making direct contact with the isolating surfaces.

THE UPPER CONTROLS DO NOT PROVIDE PROTECTION IN THE EVENT OF ELECTRICAL CONTACT AND ARE NOT A SUBSTITUTE FOR MINIMUM APPROACH DISTANCES, COVER-UPS, RUBBER GLOVES AND OTHER PERSONAL PROTECTIVE EQUIPMENT.

A-FRAME OUTRIGGERS - A-frame outriggers are designed and constructed from high-strength steel. The crossbeam is shipped loose to allow the desired

ground clearance and penetration to be determined at installation. At maximum extension the outriggers provide 158 in. (4.0 m) of spread and from 6 in. to 11 in. (152 mm to 280 mm) of penetration based on a 40 in. (1.02 m) frame height. Outriggers are equipped complete with pilot operated check valves, internal thermal relief valves, and separate operating controls for each outrigger. A slide pad at each leg ensures smooth operation. The standard pivot feet swivel a minimum of 10° each way.

RADIAL OUTRIGGERS - Radial outriggers are designed and constructed from high-strength steel. At 11 in. (0.28 m) of penetration the outriggers provide 211 in. (5.36 m) of spread based on a 40 in. (1.02 m) frame height. Outriggers are equipped complete with pilot operated check valves, internal thermal relief valves, and separate operating controls for each outrigger.

OUT AND DOWN OUTRIGGERS – Out and down outriggers are designed and constructed from high-strength steel and provide 8 in. (200 mm) of penetration and 195 in. (5.0 m) of spread based on a 40 in. (1.02 m) frame height. Outriggers are equipped complete with pilot operated check valves, internal thermal relief valves, and separate operating controls for each outrigger.

SUBFRAME – The full-length subframe is constructed of 6 x 8 tubing. Shear plates are provided to attach to the chassis frame.

BACKUP PUMP - The backup pump is driven by a DC motor, which is powered by the truck-engine battery. The system is connected in parallel with the main pump and is designed for non-continuous operation. An air cylinder at the upper controls and a toggle switch at the turret are used to energize the system.

SECOND SET OF TOOL POWER PORTS - A second set of tool power ports are installed at the platform to accommodate a second open center tool.

TOOL POWER AT THE GROUND CONTROLS - The hydraulic tools must be open-center. The tool circuit provides approximately 6 gpm at engine idle and 10 gpm with the throttle control engaged. The tool pressure is 2000 psi (140 Bars)

EXTRA CONTROL CIRCUIT - Consists of an additional air cylinder at the platform, toggle switch at the pedestal, pressure switch in the turret and airline to the platform. An additional pass in the collector ring is required for each control circuit.

CATEGORY B DIELECTRIC TESTING AND CERTIFICATION - Testing and certification for ANSI A92.2 Category B 46 KV and below or 69 KV is available. Aerial device may be designed and configured for gloving work provided it meets the requirements per ANSI A92.2 category B. The test system includes interior and exterior test bands and bonding of all interior boom parts at the elbow end of the upper boom. The components are wired to a single external plug. This option includes vacuum prevention for all the hydraulic hoses routed through the insulated booms.

COMPONENTS TO ALLOW CATEGORY A CERTIFICATION – Consists of interior and exterior test bands, test band shields, corona ring, sealed inner boom, aluminum platform liner, and bonding of boom tip components. This option allows the customer to certify unit up to 345 kv per ANSI A92.2 Category A. Aerial device may be designed and configured for gloving work provided it meets the requirements per ANSI A92.2 category A. The certification test is to be provided by the customer after delivery. This option includes vacuum prevention for all the hydraulic hoses routed through the insulated booms.

CATEGORY D DIELECTRIC TESTING AND CERTIFICATION - Testing and certification for ANSI A92.2 Category D are available. These aerial devices which are designed and manufactured for work in which the insulating system is not considered as primary insulation, but secondary. These aerial devices are NOT designed for gloving work methods. They are rated at voltages of 46kv.

PLATFORM VARIATIONS:

24 in. x 30 in. (0.61 m x 0.76 m) Closed Fiberglass Platform

24 in. x 42 in. (0.61 m x 1.07 m) Closed Fiberglass Platform

PLATFORM COVER - Vinyl covers are available for the platforms.

PLATFORM LINER - Platform liners are available for each of the closed platforms.

LIFTING EYE - A lifting eye attachment near the knuckle end of the lower boom/compensation link has a 1500 lbs. (680 kg) maximum capacity.

1000 LBS MANUAL JIB AND WINCH - The material handling jib and winch consists of a winch and a jib pole that are automatically leveled with the platform. This jib provides 1000 lbs. jib capacity in any boom position.

The winch is hydraulically powered through a self-locking worm gear drive, so a load-holding brake is not required. The winch provides line speeds of 15 to 30 ft. per minute (5 to 9 m per min.). One hundred and five feet (32 m) of 7/16-in. (11 mm) diameter polyester rope with a clevis hook is provided.

The angle of the 3 in (75 mm) diameter jib pole is manually adjusted; the jib-pole assembly tilts in 10° increments from horizontal to a maximum of 50° above horizontal. Since the pole is automatically leveled with the platform, there is a total of 150° of jib pole articulation relative to the upper boom. The jib-pole assembly also can be rotated to any of the seven convenient load-lifting positions to accommodate a load. The jib pole and winch assemblies can be easily removed when not needed.

Platform capacity is 700 lbs. (318 kg) with the jib and winch installed. Platform capacity is 800 lbs. with the jib and winch removed.

1000 LBS HYDRAULIC JIB AND WINCH - The material handling jib and winch consists of a winch and a jib pole that are automatically leveled with the platform. This jib provides 1000 lbs. jib capacity in any boom position.

The winch is hydraulically powered through a self-locking worm gear drive, so a load-holding brake is not required. The winch provides line speeds of 15 to 30 ft. per minute (5 to 9 m per min.). One hundred and five feet (32 m) of 7/16-in. (11 mm) diameter polyester rope with a clevis hook is provided.

The 4 in (100 mm) square jib pole hydraulically tilts with 90° of travel relative to the platform, from horizontal to vertical. Since the pole is automatically leveled with the platform, there is a total of 190° of jib pole articulation relative to the upper boom. The jib pole also hydraulically extends and retracts, providing 16 in. (400 mm) travel, from 44 in. to 60 in. (1.1 m to 1.5 m). The jib-pole assembly also can be rotated to any of the seven convenient load-lifting positions to accommodate a load. The jib pole and winch assemblies can be easily removed when not needed.

Platform capacity is 700 lbs. (318 kg) with the jib and winch installed. Platform capacity is 800 lbs. with the jib and winch removed.

2000 LBS HYDRAULIC JIB AND WINCH - The material handling jib and winch consists of a winch and a jib pole that are automatically leveled with the platform. This jib provides from 900 to 2000 lbs. jib capacity depending on the boom positions.

Platform capacity is 700 lbs. (318 kg) with the jib and winch installed. Platform capacity is 800 lbs. with the jib and winch removed.

ARTICULATED JIB – Jib and winch consisting of a winch, two piece jib pole assembly, and articulating arm. Up to 1000 lbs material handling can be provided depending on boom and jib positions. The winch is hydraulically powered by a self-locking worm gear drive and is rated at 1000 lbs full drum. The winch provides an average line speed of approximately 34 FPM (10 m/minute).

The 3" diameter round inner jib pole is dielectrically tested and can be manually pinned in 5 different length positions, for a total of 22" length adjustment. The 4" diameter round outer jib pole is manufactured from FRP but is not dielectrically tested. The jib pole assembly is automatically leveled with the platform and can be hydraulically tilted from -10° to + 86° for a total of 96°.

The jib pole assembly is mounted on an articulating arm. The arm is compensated so the jib pole stays at approximately the same angle relative to the ground as the arm articulates. The arm travels 91°, providing the equivalent to 17.5" horizontal jib pole extension and 20" vertical jib pole extension. The jib and winch assembly can be manually indexed about a vertical axis in one of seven different pin positions. This positions the jib up to 90° to either side of the boom, for a total travel of 180°. The jib and winch assembly can be removed without tools when not needed.

DERATED JIB CAPACITY CHARTS- Special derated jib capacity charts are available to reduce or eliminate the need for ballast, or to allow for the use of A-frame outriggers. Consult the factory for details.

PLATFORM ELEVATOR (Single Platform Only) – Hydraulically controlled platform elevator which will raise the platform and control panel 24" at the boom tip. Driven by a telescoping cylinder, the platform elevator can be raised proportionally using the same style control valve used for all boom function.

AUTOMATIC BOOM LATCH – The automatic boom latch is designed to automatically restrain the upper boom in the cradle when stowed and automatically release the boom when the lift is operated. The latch is actuated by a hydraulic cylinder and includes a manual over-ride to open the latch without hydraulic power.

VST-7500-I DIMENSIONAL SPECIFICATIONS

Note: All dimensions and angles are nominal, based on 40 in. (1.02m) frame height.

General Specifications

Horizontal Reach	46 ft 10 in (14.3 m)
Maximum Platform Capacity	800 lbs. (360 kg)
Maximum Platform Capacity with Optional Jib Installed	700 lbs. (317 kg)
Lower Boom Lift Eye Capacity (Optional)	1500 lbs. (680 kg)
Maximum Jib Capacity (Optional)	2000 lbs. (907 kg)

Standard Pedestal

Height to Bottom of Platform	75 ft 0 in (22.9 m)
Working Height	80 ft 0 in. (24.4 m)
Stowed Travel Height	12 ft 5 in (3.8 m)
Weight of Lift without Subframe and Outriggers	8,500 lbs. (3850 kg)
Weight of Lift with standard Subframe and Dual Radial Outriggers	13,000 lbs. (5900 kg)

Hydraulic System

Operating Pressure	3000 psi (210 kg/cm ²)
Flow Rate	10 gpm (38 lpm)
Filtration	10 micron Return 100 mesh Suction
System Type	Open Center
Power Source	PTO Pump

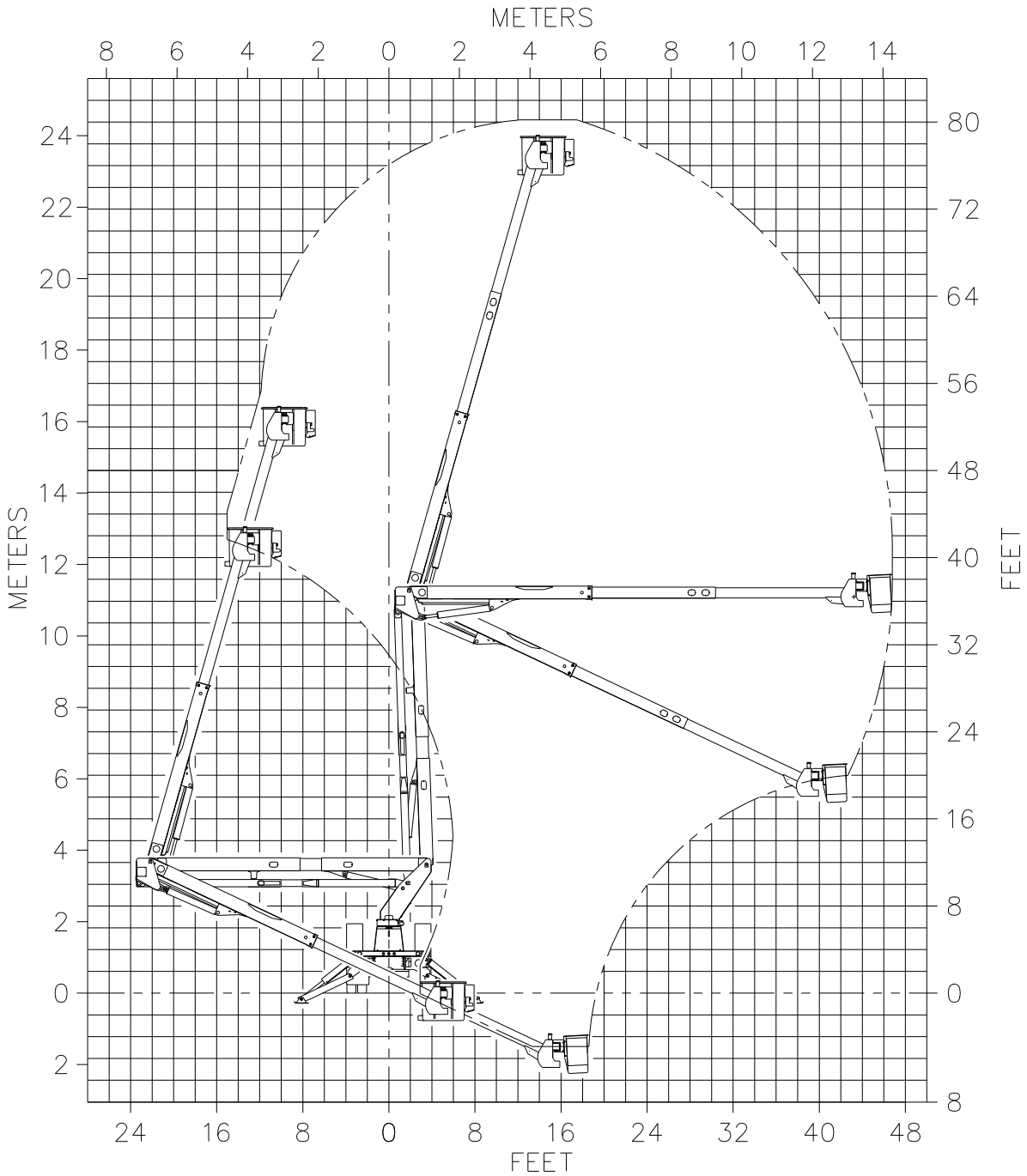
Boom Action

Outer/Inner Boom Travel +/- 2°	-25° to +75°
Lower Boom Travel +/- 2°	0° to +88°
Inner Boom Extension	138 in (3.5 m)
Rotation	360° continuous

Upper Boom Insulation Gap	108 in (2.7 m)
Lower Boom Insulation Gap	24 in (0.61 m)

Ambient Temperature Range for Structural Integrity	-40 to 125°F (-40 to 52°C)
--	----------------------------

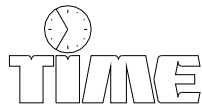
REV.	ERCN NO.	DESCRIPTION	BY	CHKD.	APPR.	DATE
⊕	55360	FIRST RELEASE	LBR	DJH	SRS	12-2-05



SPECIFICATIONS

UNLESS OTHERWISE NOTED:
 TOLERANCES: DECIMALS
 FRACTIONS ± 1/16 X ± .1
 ANGLES ± 1' XX ± .03
 XXX ± .005
 MACHINED SURFACE FINISHES = 125/
 PROJECTION OF VIEWS Ⓞ ▽
 ALL DIMENSIONS ARE IN INCHES

THIS PRINT CONTAINS CONFIDENTIAL INFORMATION AND IS SOLE PROPERTY OF TIME MANUFACTURING, AND IS NOT TO BE DISCLOSED, COPIED, OR REPRODUCED WITHOUT EXPRESSED PERMISSION OF TIME MANUFACTURING.



MANUFACTURING
 COMPANY
 WACO TEXAS

MATERIAL

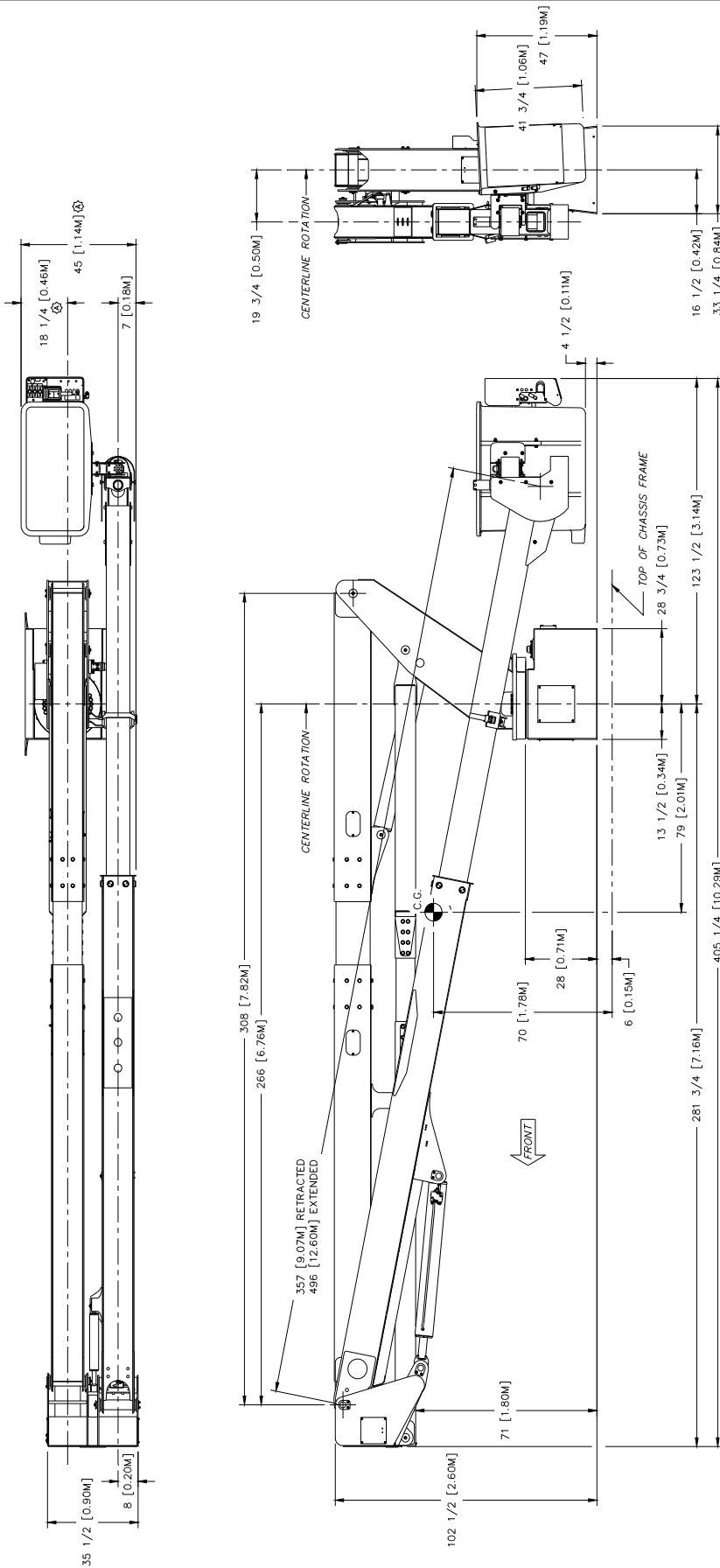
FINISH

DWN. BY	DATE	TITLE
LBR	12-1-05	REACH DIAGRAM VST-7500I
SIZE	SCALE	
A	1=170	
LOCATION	MANUAL	
V	-	
SHEET	DWG. NO.	
1 OF 1	32396-DWG	





REV	BY	CHKD	DATE
56177	LBR	DJA	SRS
DESCRIPTION			
PICTURE CHANGE ONLY TO REFLECT CHANGES TO TURNER PUMP GEAR BOX			



APPROXIMATE WEIGHTS:
 STANDARD UNIT AS SHOWN W/O SUBFRAME.....8400 LBS [3810 kg]
 ADDER FOR 35 GAL. OIL IN RESERVOIR.....270 LBS [123 kg]
 ADDER FOR JIB AND WINCH OPTION.....175 LBS [79 kg]

UNLESS OTHERWISE NOTED:
 TOLERANCES: DECIMALS
 FRACTIONS: ± 1/16
 ANGLES: ± .03
 .XXX ± .005
 MACHINED SURFACE FINISHES: 125
 PROJECTION OF VIEWS: 1ST
 ALL DIMENSIONS ARE IN INCHES
 THIS PRINT CONTAINS CONFIDENTIAL INFORMATION AND IS SOLE PROPERTY OF TIME MANUFACTURING AND IS NOT TO BE REPRODUCED OR COPIED WITHOUT PERMISSION OF TIME MANUFACTURING.

- NOTES:
- 1.) ALL DIMENSIONS ARE IN INCHES WITH METRIC EQUIVALENTS IN METERS.
 - 2.) UPPER BOOM IS SHOWN AT STOWED POSITION.
 - 3.) P-1280-1 PEDESTAL OPTION IS SHOWN.

DWN. BY	DATE	TITLE
LBR	11-7-05	VST-7500 OVERALL
SIZE	SCALE	
A	1=60	
LOCATION	MANUAL	
V	-	
SHEET	1 OF 1	DWG. NO. 32391-DWG

TIME
 MANUFACTURING COMPANY
 WACO TEXAS

MATERIAL: ---
 FINISH: ---

SPECIFICATIONS

VST-7500-I MINIMUM VEHICLE SPECIFICATIONS

Cab-to-Rear Axle Dimension	138 in (3.5 m)
Frame Section Modulus (Per frame rail)	15 in ³ (245 cm ³)
Frame Resisting Bending Moment (Per frame rail)	750,000 in-lbs. (84750 N-m)

Dual A-Frame Outriggers, without Material Handling Option

Approximate Curb Weight for Stability	28,000 lbs. (12700 kg)
Recommended Vehicle GVWR	33,000 lbs. (14970 kg)
Recommended Vehicle GAWR (Front)	13,000 lbs. (5900 kg)
Recommended Vehicle GAWR (Rear)	20,000 lbs. (9070 kg)

One set A-Frame and One Set Radial Outriggers, without Material Handling Option

Approximate Curb Weight for Stability	25,000 lbs. (11340 kg)
Recommended Vehicle GVWR	33,000 lbs. (14970 kg)
Recommended Vehicle GAWR (Front)	13,000 lbs. (5900 kg)
Recommended Vehicle GAWR (Rear)	20,000 lbs. (9070 kg)

Dual Radial Outriggers, with Material Handling Option

Approximate Curb Weight for Stability	28,500 lbs. (12930 kg)
Recommended Vehicle GVWR	33,000 lbs. (14970 kg)
Recommended Vehicle GAWR (Front)	13,000 lbs. (5900 kg)
Recommended Vehicle GAWR (Rear)	20,000 lbs. (9070 kg)

One Set A-Frame and One Set Radial Outriggers, with Material Handling Option

Approximate Curb Weight for Stability	33,000 lbs. (14970 kg)
Recommended Vehicle GVWR	37,000 lbs. (16780 kg)
Recommended Vehicle GAWR (Front)	13,000 lbs. (5900 kg)
Recommended Vehicle GAWR (Rear)	24,000 lbs. (10880 kg)

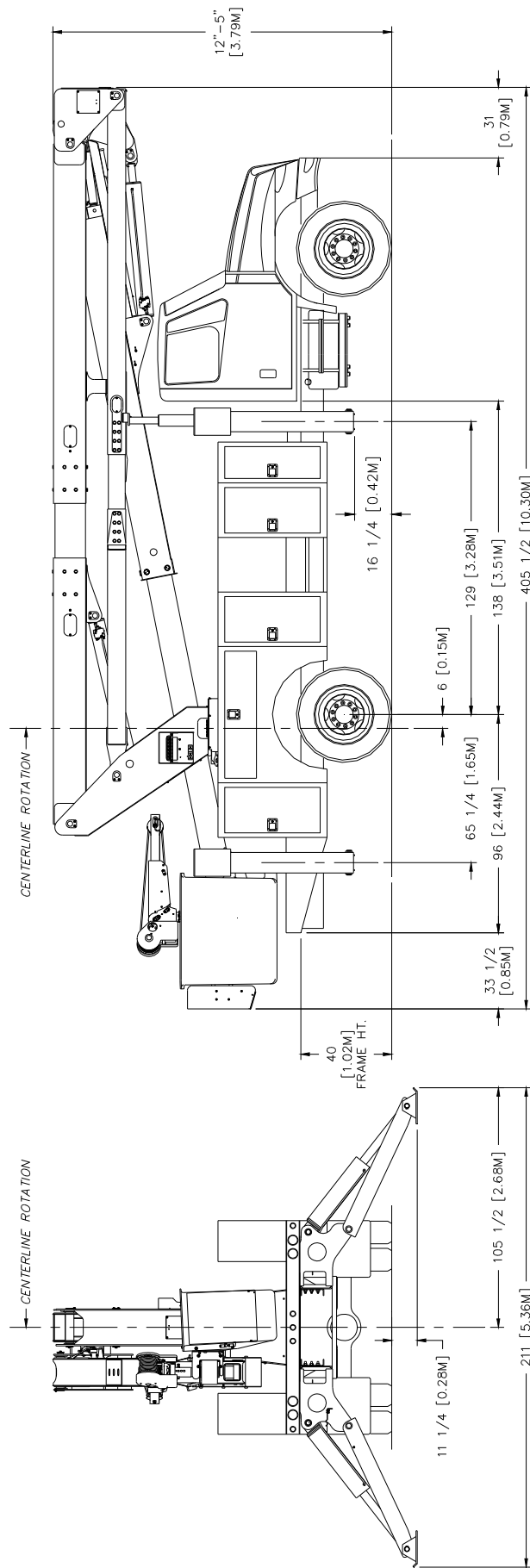
NOTES: Actual GVWR and GAWR's should be based on the weight and location of the chassis, body, lift, ballast (if required), accessories, and the payload.

The curb weight of the unit will vary based on the rated platform capacity, mounting configuration, frame stiffness, and stability test requirements.

SPECIFICATIONS



REV	IRON NO.	DESCRIPTION	BY	CHKD.	APPR.	DATE
	55360	FIRST RELEASE	LBR	D.H.	SRS	12-2-05



NOTE:
SHOWN WITH DUAL RADIAL OUTRIGGERS (OR-1707).

UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN INCHES FRACTIONS ± 1/16 DECIMALS ± .005 ANGLES ± .1° MACHINED SURFACE FINISHES: 125 X 150 X 200 X 300 X 400 ALL DIMENSIONS ARE IN INCHES	MANUFACTURING COMPANY WACO TEXAS	DWG. NO. 32393-DWG
TITLE VST-7500I OUTLINE DRAWING	DATE 11-10-05	
SHEET B 1 OF 45	LOCATION V	
MATERIAL	FINISH	

SPECIFICATIONS



OPERATION

This chapter provides operators and ground crew with recommended aerial lift operating procedures, descriptions and detailed operating information about the controls at each control station. Operators and ground crews are responsible for knowing and applying this information to job site situations.

Only properly trained operators are qualified to operate the **Versalift** aerial lift. Operator training shall include complete instruction and understanding of the manufacturer's manuals, employer's work rules, and all related governmental regulations. Prior to operation from the platform the machine must be operating properly, must have been installed properly, inspected, and maintained in accordance with the manufacturer's instructions. All safety signs, guards, and covers must be in place and in proper condition.

! DANGER: AN UNTRAINED OR CARELESS OPERATOR SUBJECTS HIM/HERSELF AND OTHERS TO DEATH OR SERIOUS INJURY.

It is the responsibility of the operator and ground crew to make certain that the identification, operation, and instructional decals are not lost, damaged, or illegible. If these conditions exist the decals must be replaced before lift operation. Refer to the Decal Placement illustration in Section 6 of this manual for decal location and parts listing.

PRIOR TO OPERATING THE AERIAL LIFT, REFER TO "DAILY VISUAL INSPECTION", SECTION 6 OF THIS MANUAL. DAILY VISUAL INSPECTION MUST BE PERFORMED BEFORE OPERATING THE LIFT.

POSITIONING THE VERSALIFT FOR OPERATION

This section describes proper positioning of the Versalift aerial lift so that it will be as stable and useful as possible. The information in this section includes orientation of the truck at the work site, a checklist of responsibilities before leaving the truck cab, requirements after leaving the truck cab, and engaging the outriggers.

ORIENTING THE TRUCK AT THE WORK SITE - Be sure to park the truck on firm level ground. Do not operate the Versalift unit on a slope greater than 5 degrees (1 foot rise in 12 feet) on units not equipped with outriggers. On units with outriggers, aerial device

must be leveled within 2° of horizontal prior to operation. Refer to slope indicators provided on the chassis to show whether the aerial device is positioned within limits permitted. Slope reduces the vehicle's stability and places additional stress on the lift and components. Maintaining the correct tire pressure and engaging the outriggers (if so equipped) contribute to vehicle stability. Refer to the subtitle "Outriggers" in this section for further details on engaging the outriggers. If there is any doubt about vehicle stability under any condition, do not operate the lift.

! DANGER: NEVER OPERATE THE LIFT ON A SLOPE GREATER THAN 5°. WITHOUT PROPER STABILITY THE UNIT MAY TIP RESULTING IN DEATH OR SERIOUS INJURY.

RESPONSIBILITIES BEFORE LEAVING THE TRUCK CAB

- Perform the following steps in preparing to operate the aerial-lift. It is assumed that the truck engine is still running. However, if the lift hydraulics are powered by an auxiliary engine (optional power unit) then it is not necessary for the truck engine to remain running.

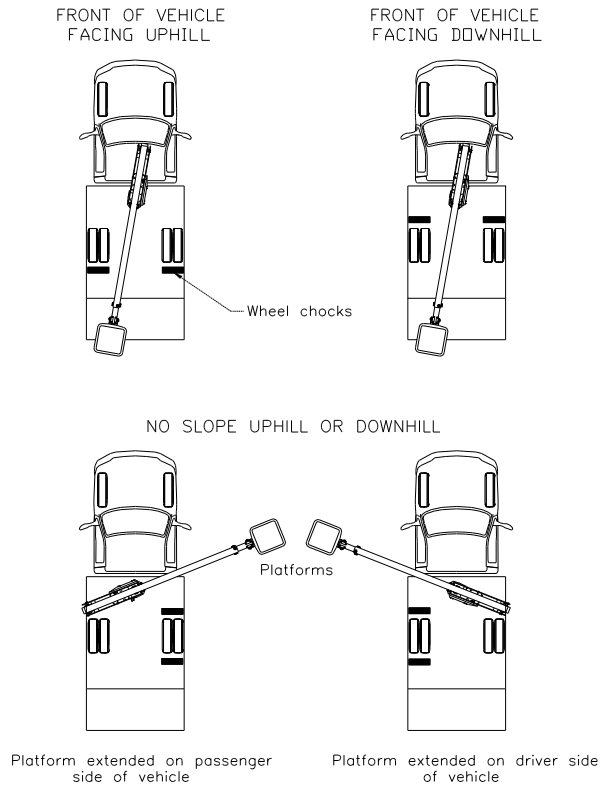
1. Set the parking brake and the brake lock (if so equipped).
2. Shift the truck transmission into neutral (manual transmission) or park (automatic transmission) .
3. Turn on the warning light flashers.
4. Depress the clutch and engage the PTO, if so equipped.
5. Activate the master control with the toggle switch on the truck dashboard. A red light next to the toggle switch on the dashboard indicates when the master control system is energized. The truck ignition must be on unless equipped with an auxiliary engine.

REQUIREMENTS AFTER LEAVING THE TRUCK CAB:

1. Check wind and weather conditions. Do not operate the platform if wind gust exceeds 30 mph (48 km/hr) or there is a threat of an electrical storm.
2. After leaving the cab chock the wheels. This is extremely important because the brake systems on some larger trucks have a critical weakness. They may be engaged by locking the drive shaft behind the transmission. If the weight is reduced



from one of the rear wheels, by the position of the lift, the truck differential can allow the truck to roll. Refer to Figure 4.1 diagram on the following page for proper way of chocking the wheels.



Wheel Chocking Diagram
Figure 4.1

⚠ DANGER: NEVER OPERATE THE LIFT WITHOUT SETTING THE PARKING BRAKE AND CHOCKING THE WHEELS. A ROLLING TRUCK MAY CAUSE AN ACCIDENT RESULTING IN DEATH OR SERIOUS INJURY.

3. Set up adequate cones or barricades to mark the boundaries of the work site and alert pedestrians and motorists. Never work outside the boundaries.

OUTRIGGERS (If equipped) - To operate the outriggers see "Outrigger Controls" in this section.

⚠ DANGER: NEVER OPERATE WITHOUT EXTENDING THE OUTRIGGERS (IF EQUIPPED). WITHOUT PROPER OUTRIGGER EXTENSION THE UNIT MAY TIP RESULTING IN DEATH OR SERIOUS INJURY.

After the truck has been properly parked on level

ground, and the outriggers have a clear path to the ground, lower all the outriggers until they firmly contact the ground. When the ground is too soft for the outriggers to be effective, place outrigger pads on the ground to increase the bearing area.

If the truck is parked on sloping ground so that one side of the truck is lower than the other side, extend the low-side outrigger first so that firm contact is made with the ground. This will avoid tilting the truck even more to the low side when the high-side outrigger is lowered.

If one or both outriggers (of a pair) are not fully extended, the outrigger spread is reduced (A-Frame outriggers only). This reduces the stability of the aerial lift. For example, when an outrigger rests on a curb the outrigger spread is reduced.

The stability of the truck depends on the unit's gross weight, firmness and slope of the ground, weight in the platform, tire pressure, and outrigger spread. These factors are widely variable and caution must be used when determining the stability of the unit. If, under any condition, there is doubt about vehicle stability do not operate the lift.

AERIAL LIFT OPERATIONS

This section emphasizes overall operating practices for aerial lift operations. This information is presented in the order of probable use while operating first from the ground, then from the platform and close to energized conductors.

Start Up Procedures When Operating From the Ground:

Position the truck as described in this section.

In extremely cold weather allow the aerial lift to idle a few minutes before engaging a load. Further consideration of cold weather operation is addressed in "Hydraulic Oil Recommendations" in Service Procedures Section of the Service Manual.

After the outriggers (if so equipped) have been lowered, disengage the upper-boom tie-down strap. Select lower controls with the selector lever. Refer to this section for a diagram of the lower controls. *Caution: if an aerial device has set idle for an extended length of time (i.e. overnight) operate it from the lower controls through its full range of motion several times before an operator enters the platform.* This procedure confirms that the lift is operating properly and purges any air that may have become entrapped in the

hydraulic system.

If there is any kind of malfunction during this test run, shut down the unit immediately. Do not operate the lift again until the problem has been corrected by the service department.

Operate each lift function from the lower controls by constantly holding the 3-position selector valve control handle in the lower controls position while slowly moving the appropriate spring-loaded control handle in the desired direction, as indicated by the decal, until motion begins. All boom movements should be started and stopped gradually.

⚠ DANGER: NEVER REVERSE OR STOP THE DIRECTION OF LIFT TRAVEL SUDDENLY AND AVOID REACHING THE END OF BOOM RANGE AT EXCESSIVE SPEEDS. STRUCTURAL DAMAGE OR INSTABILITY MAY RESULT CAUSING DEATH OR SERIOUS INJURY.

Operating Procedures At The Platform:

Complete the start-up procedure from the ground before selecting the upper controls with the 3-position control selector. In order to operate the lift from the platform, select the upper controls with the 3-position selector lever at the lower control station. Verify that the upper-boom tie-down strap is disengaged. Using the step(s) provided, carefully enter the platform. Safety regulations require the operator be secured with a personnel restraint system to the lift. The lanyard shall be attached to the safety belt/harness and the other end connected to an anchor on the platform support structure. The safety belt must be rotated so that the lanyard connection is centered on the back of the operator.

⚠ DANGER: NEVER OPERATE ANY AERIAL EQUIPMENT WITHOUT WEARING AN APPROVED PERSONNEL RESTRAINT SYSTEM ATTACHED TO THE LANYARD ANCHOR. FAILURE TO SECURE THE SAFETY BELT AND LANYARD MAY RESULT IN DEATH OR SERIOUS INJURY IN THE EVENT OF A FALL FROM THE PLATFORM.

Before operating the lift, the operator should study "Upper Control Operation" in this section.

Operating Where Electrical Hazards Are Present:
It is imperative that the aerial device operator

understand the dangers associated with operating near electrical hazards. Due to the work involved, the ordinary uses of aerial-lift often place the operator, others in the platform, and ground crew in the vicinity of electrical lines and equipment where grave danger exists. These dangers can only be avoided by the constant care of an operator who is aware of these dangers, knows the limitations of the aerial-lift and its insulating sections, and knows how to protect her/himself and the crew from these dangers.

⚠ DANGER: ALL COMPONENTS IN THE PLATFORM AREA, INCLUDING THE CONTROLS, JIB POLE, COVERS, ETC. SHALL BE CONSIDERED ELECTRICALLY CONNECTED, AND NOT INSULATED OR ISOLATED. THESE COMPONENTS MAY CONDUCT ELECTRICITY RESULTING IN DEATH OR SERIOUS INJURY.

The insulation capabilities of this aerial lift are defined by the rated line voltage on the ANSI A92.2 data plate. Although the Versalift provides insulated booms, no aerial lift can provide protection from contact with or proximity to an electrically charged power line when you are in contact with, or in proximity to another power line. Maintain safe clearances from electrical power lines in accordance with applicable government regulations. Make certain to allow clearance for boom, platform, and electrical line sway and deflection.

⚠ DANGER: CONTACT WITH, OR INADEQUATE CLEARANCE FROM, ELECTRICAL POWER LINES AND APPARATUS WILL CAUSE DEATH OR SERIOUS INJURY.

The accumulation of dirt and moisture on insulated booms degrades the insulation. Be sure the booms are clean and dry. Remember that the inside of a boom may be wet even when the outside is dry. Any equipment which bridges between the platform and the ground voids the insulation and must be avoided when working near areas of electrical hazard.

If equipped with sealed inner boom option, this option includes a desiccant canister. The desiccant should be blue. If desiccant is pink, have the desiccant replaced or serviced.

⚠ WARNING: IF THE DESICCANT IS PINK, DO NOT OPERATE NEAR ELECTRICAL HAZARDS. PINK DESICCANT MAY INDICATE

MOISTURE IN THE BOOM WHICH MAY DEGRADES THE INSULATION. THIS MAY RESULT IN DEATH OR SERIOUS INJURY IN EVENT OF AN ELECTRIC SHOCK.

⚠ DANGER: EQUIPMENT WHICH BRIDGES BETWEEN THE PLATFORM AND GROUND RENDERS THE INSULATION USELESS AND MAY RESULT IN DEATH OR SERIOUS INJURY IN THE EVENT OF AN ELECTRIC SHOCK.

⚠ DANGER: GIVE WARNING AND NEVER ALLOW ANYONE ON THE GROUND TO TOUCH THE UNIT WHEN THE LIFT IS BEING USED TO WORK ON OR NEAR ELECTRICAL LINES. IF THE UNIT BECOMES ENERGIZED DEATH OR SERIOUS INJURY WILL RESULT FROM CONTACT WITH THE UNIT.

⚠ DANGER: CONTACT BETWEEN AN ELECTRICALLY CHARGED WIRE AND A METAL PART OF THE BOOM MAY CAUSE THE WIRE TO BURN THROUGH, LETTING THE TWO WIRE ENDS FALL TOWARD THE GROUND. THIS WILL CAUSE DEATH OR SERIOUS INJURY TO INDIVIDUALS ON THE GROUND.

As stated previously, it is the responsibility of the operator and the ground crew to know and understand the capabilities and limitations of the aerial lift and hazards associated with operation near electric lines or components. In addition they must apply this knowledge to situations that arise on the job for safe and efficient operation.

CAB CONTROL OPERATION

The cab controls include the master control, the engine start/stop control, and the PTO shifter.

MASTER CONTROL (Standard) - The master control consists of a toggle switch and a light mounted on the dashboard of the truck. The toggle switch is used to energize or de-energize the start/stop system and the throttle control options. When the light is on the toggle switch is energizing these systems.

ENGINE START/STOP (Standard) - The engine start/stop is a push button control that is usually mounted on the dashboard of the truck. The system is activated by pushing and holding the button momentarily to

“start” the engine. If the engine does not crank then the start/stop button may require a second push to get the latching relay into the “start” position so the truck engine will turn over. Then to turn the engine off press the start/stop button again. This feature is especially convenient when the lift is being operated from the lower (turret) controls.

⚠ DANGER: THE TRUCK TRANSMISSION MUST BE IN NEUTRAL OR PARK BEFORE USING THE ENGINE START/STOP. STARTING THE ENGINE WITH THE TRUCK IN GEAR WILL CAUSE MOVEMENT WHICH MAY CAUSE DEATH OR SERIOUS INJURY TO THE OPERATOR OR ANYONE IN THE PATH OF THE TRUCK.

POWER-TAKE-OFF(PTO) (If So Equipped.) - The power-take-off is a gearbox used to transmit power from the truck transmission to the hydraulic pump, providing hydraulic oil for the aerial lift functions. The PTO control consists of a toggle switch and a red light mounted in the truck dashboard. When the red (PTO) indicator is lighted the PTO is activated. The operator must never drive the truck with the PTO engaged.

⚠ CAUTION: DRIVING WITH THE PTO ENGAGED MAY DAMAGE THE TRANSMISSION, PUMP, AND/OR THE PTO.

To engage the PTO properly refer to the operating instructions located in the PTO manufacturer’s owner manual. If the PTO control is not responding properly or if the manufacturer’s operating decals are not posted in the cab (near the control) notify the appropriate personnel for correction.

GROUND CONTROL OPERATION

The Versalift ground controls may include one or more of the following controls: outrigger, outrigger/boom interlock, and tool power. Ground controls are usually mounted on panels in the rear bumper of the truck or below the deck. Descriptions and operating procedures for these controls are given in the following text.

OUTRIGGER OPERATION - The outriggers (if so equipped) should always be extended to provide stability for the aerial lift. The outrigger controls consist of a control selector and a control valve as shown in Figure 4.2.



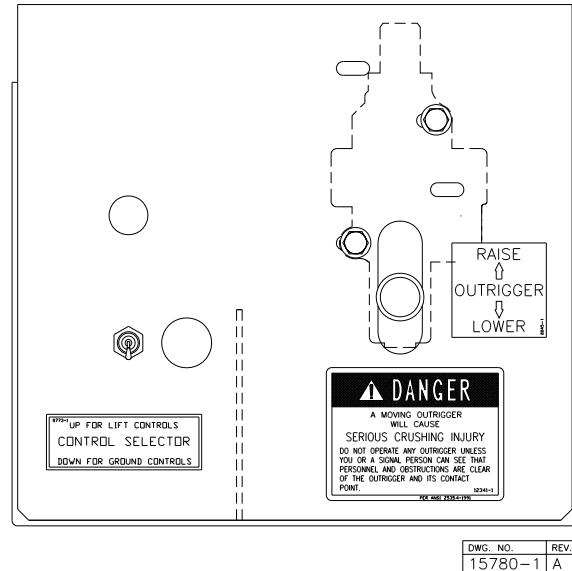
CONTROL SELECTOR AND OUTRIGGER/BOOM INTERLOCK - The outrigger/boom interlock is a feature designed to prevent the lift from being operated until the outriggers are properly extended. The interlock also prevents the outriggers from being retracted before the lift is properly stored. This option is particularly useful in keeping unauthorized personnel from operating the outriggers while an operator is working aloft.

Note: *The operation of an outrigger interlocking device(s) does not assure aerial device stability. It serves only to remind the operator that the outriggers have not been deployed.*

The controls for operating the outrigger/boom interlock include a detented control selector and a control valve. These controls are usually mounted in the ground control panel similar to the arrangement shown in Figure 4.2. ANSI A92.2 standards require that the outrigger control valve be located where the operator can watch each outrigger raise and lower as the control valve lever is activated.

Lowering the Outriggers With an Outrigger/Boom Interlock System: To lower the outriggers select “ground controls” with the control selector. Then operate the outriggers as described previously. Select “lift controls” with the control selector in order to begin operating the booms.

Retracting the Outriggers With an Outrigger/Boom Interlock System: The booms must be stowed before the interlock system will allow the outriggers to be retracted. Stow the booms as described in this section, “Storing the Aerial Lift”. Select “ground controls” with the detented control selector. Then raise the outriggers as described previously.

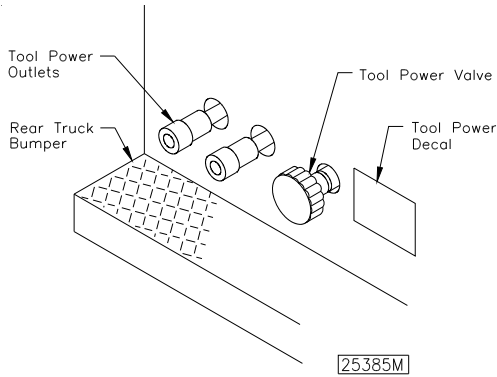


Ground Control Panel With an Outrigger/Boom Interlock System
Figure 4.2

HYDRAULIC TOOL OPERATION AT THE GROUND (Optional) - Select ground controls at the lift/ground control selector then connect the hydraulic tool hoses to the tool power outlets (quick-disconnect couplings). Activate the tool-power valve by pulling the tool power valve knob “out”. The other aerial lift controls will not respond while the hydraulic tools are being operated. To disconnect the hydraulic tools, the tool-power valve must be turned “off” so that the pressure in the system is relieved. This is done by pushing the tool-power valve knob “in”. Then the tool hoses can be disconnected safely and easily from the tool power outlets (quick-disconnect couplings). The tool-power controls are shown in Figure 4.3.

⚠ WARNING: FAILURE TO RELIEVE PRESSURE TO THE TOOL PORTS BEFORE CONNECTING OR DISCONNECTING THE HYDRAULIC TOOL HOSES MAY RESULT IN A HIGH PRESSURE HYDRAULIC OIL SPRAY. THIS SPRAY OR MIST CAN PUNCTURE OR BECOME EMBEDDED BENEATH THE SKIN OR CONTAMINATE THE EYES. THESE CONDITIONS REQUIRE IMMEDIATE MEDICAL ATTENTION.

OPERATION



Tool Power Controls
Figure 4.3

LOWER CONTROL OPERATION

⚠ DANGER: DEATH OR SERIOUS INJURY MAY RESULT IF CHASSIS BECOMES ENERGIZED. DO NOT OPERATE THE AERIAL DEVICE WHILE CREATING A PATH TO THE GROUND.

The Lower Controls are located on the turret as shown Figure 4.4. The detented control selector is used to select operation of the aerial lift from the upper or lower controls, this also serves as the emergency stop for the upper controls. When a control station is selected the other is inoperable. The remaining control levers at the lower control station are spring-loaded. The lower control decal identifies the function of each control lever and indicates which direction to move the control lever for the desired movement. When released the control lever will return to the centered or neutral position and motion ceases.

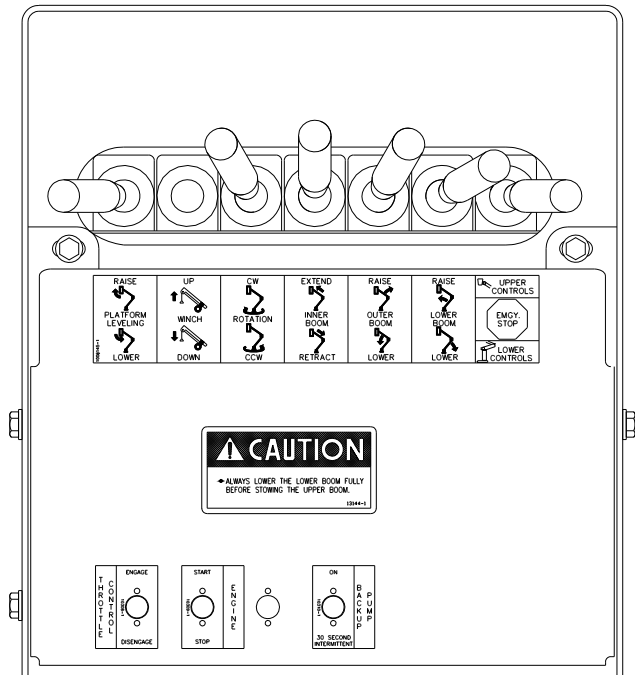
ELECTRIC SELECTOR STATION - The electric controls are also part of lower control station mounted on turret. A description of each control and the method of operation is given below.

ENGINE START/STOP CONTROL (Standard) - The engine start/stop control is convenient for the ground crew at the turret. The engine start/stop control is operated by a three-position toggle switch.

To start the engine from the turret, push the toggle to the “START/STOP” position and hold the toggle in that position for a moment until the engine starts. Allow the toggle to return to the neutral or centered position.

To stop the engine from the turret, push the toggle to “START/STOP” again. Allow the toggle to return to

the neutral or centered position. Refer to Chapter 5, “Emergency Operation” for information on the use of this control in an emergency.



Lower Controls at Turret
Figure 4.4

TWO-SPEED MANUAL THROTTLE CONTROL (Standard) - Gives the operator a choice of efficient, economical engine idle speed or higher engine speed when faster lift movements are required. Slow speed also provides the proper hydraulic flow for most hydraulic tools. The two-speed throttle control will operate only if the master control is activated. The two-speed throttle control is operated by a three-position toggle switch at the turret.

To speed up the engine from the turret, push the toggle to the “ENGAGE” position. Allow the toggle to return to the neutral or centered position.

To slow the engine to an idle from the turret, push the toggle to the “DIS-ENGAGE” position. Allow the toggle to return to the centered or neutral position.

BACKUP PUMP CONTROL (Option) - If the aerial lift main power source fails, the backup pump option can be activated to operate the lift. The backup pump control is a detented toggle switch located at the turret. **The backup pump system should not be operated longer than 30 seconds continuously.** Continuous use will drain the battery and damage (over heat) the backup pump motor.

To activate the backup pump from the turret, push

OPERATION



the toggle switch to the “ON” position and operate the appropriate lift controls.

To deactivate the backup pump from the turret, push the toggle switch down (towards the “30 SECOND INTERMITTENT” message).

UPPER CONTROL OPERATION

This section describes the controls at the platform. The standard, individual single stick control is presented in this section.

Never allow an untrained individual to operate the aerial lift. When operating the lift all lift movements must be started and stopped gradually. Never operate the upper controls without using the personnel restraint system.

Before operating the aerial lift, the operator must be familiar with the built-in compensation link system that affects boom movements. The connecting components are shown on the “Major Components” drawing in Section 1. When the lower boom function is activated the lower boom will respond as directed and the upper boom will move and maintain its initial position in relation to the turret. However, activating the upper boom function will not affect the lower boom.

Speed and smoothness of lift operation are controlled by feathering the control valves. Feathering a control function allows the operator to change the speed by adjusting how far the control is moved. Flow can be directed to one function or multiple functions simultaneously. Function speed depends on flow to each valve. Regular practice will develop operator proficiency.

UNITROL 3 OR 4-FUNCTION CONTROLS - This multi-jointed handle operates the valve spools and enables the operator to control all lift movements.

Lift operations are selected by depressing the safety trigger while actuating the single stick control handle. Slowly move the single stick lever in the desired direction until motion begins. Further movement of the handle in the same direction will increase the speed of the motion. To stop a lift movement, move the single stick lever back to the neutral position and release the trigger. Releasing the safety trigger in any position except neutral will cause the selector valve to slam shut and stop lift travel with an abrupt jerking motion resulting in unnecessary loads and stresses.

To operate two or more functions at the same time,

position the single stick handle anywhere in an area between the separate paths of the desired functions.

EMERGENCY STOP (Standard) - The primary purpose of the emergency stop valve is to deactivate all the upper controls in the event of a control valve malfunction (i.e. a valve spool stuck in the open position) or other hydraulic emergency. Push the knob labeled “PUSH FOR EMGY. STOP”; then the upper controls are inoperable and pressure at the tool ports is relieved. When the emergency stop knob is pulled up, the upper controls and tool power are functional.

ENGINE START/STOP (Standard) - The start/stop system has been designed so that the engine cannot be started unless the ignition switch is in the “RUN” position and the master control switch is activated. This feature makes it difficult for unauthorized individuals to operate the lift when the truck is locked. The engine start/stop system is operated by an air cylinder at the upper controls.

⚠ DANGER: THE TRUCK TRANSMISSION MUST BE IN NEUTRAL BEFORE USING THE ENGINE START/STOP. STARTING THE TRUCK IN GEAR WILL CAUSE MOVEMENT WHICH MAY CAUSE DEATH OR SERIOUS INJURY TO THE OPERATOR IN THE LIFT OR ANYONE IN THE PATH OF THE TRUCK.

To start the truck engine from the upper controls, push the air cylinder plunger knob down and hold the knob until the engine starts. If the truck starter does not engage, release the plunger knob and allow the plunger to rise to the neutral position. A second push on the plunger may be required to get the latching relay into position so the engine will start.

To stop the truck engine from the upper controls, push the air cylinder plunger knob down to get the latching relay into the stop position.

HYDRAULIC PLATFORM LEVELING (Standard)- Platform leveling is achieved with a master and slave cylinder arrangement. However, the hydraulic platform control at the platform and turret can be used to adjust platform leveling, tilt the platform for cleanout, or ease the removal of an injured operator.

HYDRAULIC TOOL POWER (Standard) - The hydraulic tool power ports are mounted outside the fiberglass guard that surrounds the upper controls. Always relieve the pressure to the tool ports before connecting or disconnecting the hydraulic tool hoses.

To relieve the pressure, move the Tool Selector to the "OFF" position. Connect the hydraulic tool hoses to the tool ports (quick-disconnect outlets). Activate operating pressure to the hydraulic tools by moving the Tool Selector to the "ON" position.

⚠ WARNING: FAILURE TO RELIEVE PRESSURE TO THE TOOL PORTS BEFORE CONNECTING OR DISCONNECTING THE HYDRAULIC TOOL HOSES MAY RESULT IN A HIGH PRESSURE HYDRAULIC OIL SPRAY. THIS SPRAY OR MIST CAN PUNCTURE AND BECOME EMBEDDED BENEATH THE SKIN OR CONTAMINATE THE EYES. THESE CONDITIONS REQUIRE IMMEDIATE MEDICAL ATTENTION.

HYDRAULIC PLATFORM ROTATOR (Standard with Single Stick Control) - The platform mount allows the platform to rotate 180° from one side of the outer/inner boom assembly, across the end hung position, to the other side of the outer/inner boom assembly. To rotate, place the handle in the clockwise or counter-clockwise ("CW" or "CCW") position.

TWO-SPEED MANUAL THROTTLE CONTROL (Standard) - The two-speed manual throttle control is operated by an air cylinder plunger knob at the upper controls. The two-speed control is designed to operate only if the engine is running and the master control is activated.

To speed up the engine from the upper controls push the plunger knob down once and release it.

To slow the engine to an idle from the upper controls push the plunger knob down and release it. It is recommended that the engine be left at idle until faster lift movements are required. This practice will provide efficient operation and minimize fuel consumption. During hydraulic tool operation the oil flow will be adequate to operate the tools at idle speed.

BACKUP PUMP CONTROL (Option) - The backup pump system is operated by an air cylinder plunger knob. The backup pump system should not be operated longer than 30 seconds continuously. Continuous use will drain the battery and damage (over heat) the backup pump motor.

To activate this system from the upper controls, push the air cylinder plunger knob down and hold it while operating the lift controls.

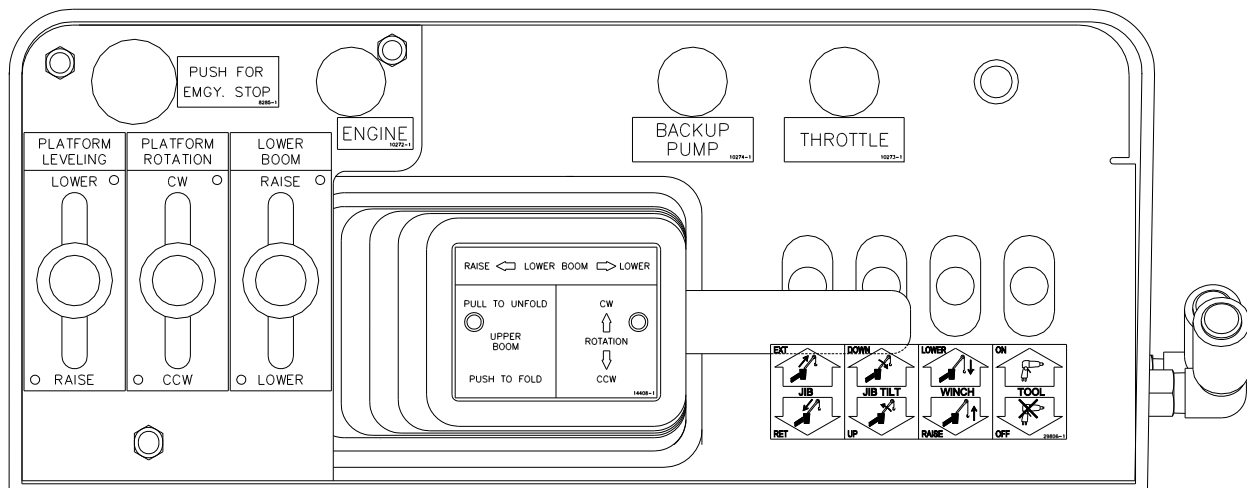
To turn off the backup pump from the upper controls, release the air cylinder knob and allow it to return to the neutral position.

STORING THE AERIAL LIFT

When storing the aerial lift for road travel retract the inner boom completely. Rotate the outer/inner boom assembly until it is centered over the boom rest. Rotate the platform so the bottom of the platform is centered over the platform support. Always stow the lower boom before descending the outer/inner boom assembly onto the boom rest. Release the outer/inner boom control lever as soon as there is firm contact with the boom rest pad. The platform will

3-AXIS UPPER CONTROLS SHOWN

4-AXIS UPPER CONTROLS SIMILAR



Unitril 3-Function Control Panel
Figure 4.5

OPERATION



also contact the spring-loaded platform support.

⚠ CAUTION: *FAILURE TO STOW THE LOWER BOOM BEFORE DESCENDING THE OUTER/INNER BOOM ASSEMBLY ON TO THE BOOM REST WILL STRESS THE COMPONENTS AND MAY CAUSE DAMAGE TO THE AERIAL LIFT.*

⚠ DANGER: *ALWAYS WATCH FOR PERSONNEL AND OBSTRUCTIONS WHEN STORING THE AERIAL LIFT. A CRUSHING INJURY TO PERSONNEL OR DAMAGE TO THE UNIT CAN OCCUR.*

To complete the storing procedure secure the upper boom with the tie down strap, retract the outriggers, and remove the wheel chocks. Turn the electrical control system off and disengage the PTO pump drive.

⚠ CAUTION: *TO PREVENT DAMAGE TO THE UNIT DO NOT DRIVE THE TRUCK UNTIL THE AERIAL LIFT IS STORED AND THE OUTER BOOM IS SECURED WITH THE BOOM TIE DOWN STRAP.*

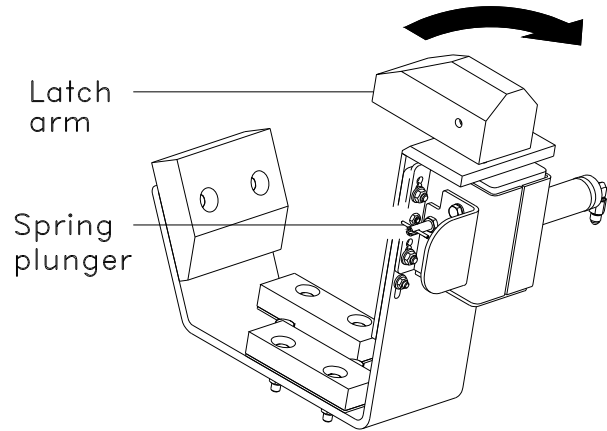
⚠ CAUTION: *DRIVING WITH THE PTO ENGAGED MAY DAMAGE THE TRANSMISSION, PUMP, AND THE PTO.*

AUTO BOOM LATCH (Optional) – The automatic boom latch is designed to open automatically when the lift is operated. Stay clear of the latch as it may move at any time depending on the hydraulic system pressure.

Manual over-ride – In case of hydraulic system failure, the auto boom latch may be operated manually.

Over-ride Procedure:

1. **Danger** – Make sure the hydraulic power source is off.
2. Release the spring plunger by rotating the “T” handle.
3. Manually rotate the latch arm 90° clockwise until it snaps and is held by the spring plunger.



To Release Over-ride:

1. **Caution** – The latch is spring loaded. Keep fingers clear to prevent pinching.
2. Slightly rotate the latch arm clockwise to remove the load from the spring plunger.
3. While holding the latch arm, pull the spring plunger out and rotate the “T” handle to lock the spring plunger in the “out” position.
4. Carefully allow the latch arm to rotate counter-clockwise under spring power until it stops.

LIFTING EYE (OPTION)

This aerial lift is designed primarily as a personnel lift. When tools or equipment are included with the operator in the platform the combined weight must not exceed the rated load capacity of the aerial lift.

⚠ DANGER: *NEVER EXCEED THE RATED LOAD CAPACITY OF THE AERIAL LIFT. STRUCTURAL DAMAGE OR INSTABILITY MAY RESULT, CAUSING DEATH OR SERIOUS INJURY.*

The optional lifting eye has been designed to accommodate limited material handling. Always extend the outriggers (if so equipped) and fully retract the inner boom when using the boom lifting eye. Boom movements should be smooth to avoid swinging the load. Do not exceed the load limits stated on the decal beside the lifting eye. Do not drag the load with the lifting eye. This is a bad practice and subjects the unit to damaging side loads. When lifting loads, position the lower boom directly over the load before lifting. The platform should be empty when lifting

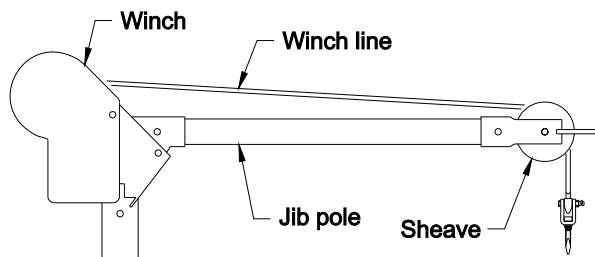
OPERATION

loads. When the truck is not level, extreme caution must be used when rotating loads toward the low side because the truck stability will be affected. **The platform must not be used for material handling.** The platform was designed to lift personnel only.

⚠ DANGER: INCREASING THE HORIZONTAL DISTANCE FROM THE TRUCK TO THE LOAD WILL REDUCE THE STABILITY OF THE TRUCK AND MAY RESULT IN DEATH OR SERIOUS INJURY.

MANUAL JIB OPERATION

The optional material handling system is designed to lift loads to the work site at the platform. The main components of this system are the sheave, winch line, jib pole, and the winch. The jib pole tilts and rotates manually. Although some of the components of the jib and winch are made from non-conductive materials, they are not tested or maintained as insulating. Therefore, the entire jib and winch assembly, including the jib pole and rope, must be considered conductive and have no insulating value.



Manual Jib Major Components
Figure 4.6

⚠ DANGER: DEATH OR SERIOUS INJURY MAY RESULT FROM MISUSE OR FAILURE CAUSED BY MISUSE OF THE VST-I AERIAL LIFT OR ITS COMPONENTS. BEFORE OPERATION, KNOW THE INSTRUCTIONS AND LIMITATIONS OF THE LIFT AND THE MATERIAL HANDLING SYSTEM.

⚠ DANGER: DO NOT DEPEND ON THE JIB POLE FOR INSULATION UNLESS THE POLE HAS BEEN RATED, TESTED AND MAINTAINED FOR THE APPROPRIATE LINE VOLTAGE. THE WINCH ROPE IS NOT CONSIDERED INSULATING. IMPROPER USE OF THE JIB POLE OR WINCH ROPE MAY RESULT IN DEATH OR SERIOUS INJURY.

Jib Pole Tilt Angle - The jib pole can be manually tilted into one of six positions. To adjust the jib pole, follow the sequence below:

1. Remove any load from the jib and winch assembly. Never attempt to adjust the jib while under load.
2. Remove the jib tilt lock pin.
3. Tilt the jib to the desired position.
4. Fully replace the lock pin.

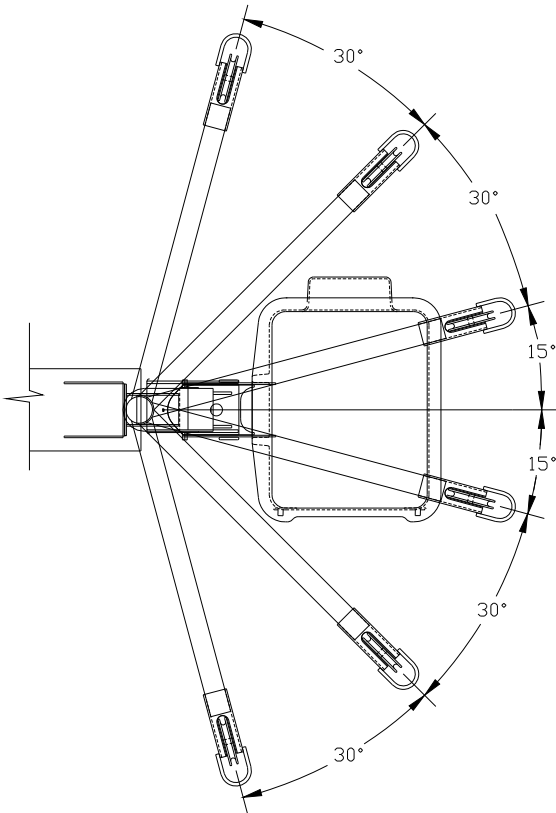
Jib Rotation - The jib pole assembly can be rotated to one of six different positions to accommodate a load. These load lifting positions are located at 15°, 45° and 75° to either side of the boom. See Figure 4.7.

To rotate the jib assembly, follow the sequence below:

1. Remove any load from the jib and winch assembly. Never attempt to rotate the jib while under load.
2. Remove the jib rotation lock pin.
3. Rotate the jib to the desired position.
4. Fully replace the lock pin.

⚠ DANGER: ALL JIB-POLE POSITIONING ADJUSTMENTS MUST BE MADE BEFORE ENGAGING A LOAD. ADJUSTMENT OF THE ASSEMBLY WITH A LOAD MAY CAUSE DEATH OR INJURY TO THE OPERATOR AND DAMAGE TO THE EQUIPMENT.

⚠ DANGER: NEVER OPERATE THE JIB-POLE ASSEMBLY UNTIL THE ASSEMBLY TURRET IS LOCKED IN A LOAD LIFTING POSITION AND THE VARIOUS LOCK PINS ARE SECURE. A LOAD SHIFT CAN CRUSH THE OPERATOR AND CAUSE DEATH OR SERIOUS INJURY.



Jib-Pole Assembly Rotation Positions
Figure 4.7

HYDRAULIC WINCH OPERATION - This control is located in the boom control panel mounted to the platform. To operate, move the appropriate lever in the direction indicated on the decal. The winch control is also duplicated at the lower controls for use in case of an emergency. When operating from the lower controls, the winch speed will be slower.

! DANGER: IF THE WINCH ROPE HAS ABRASIVE WEAR, PULLED STRANDS, CUTS, HEAT DAMAGE, OR OTHER DEFECTS, IT MUST BE REPLACED BEFORE FURTHER USE. THE RECOIL FROM ROPE FAILURE OR FALLING OBJECTS CAN CAUSE DEATH OR SERIOUS INJURY TO THE OPERATOR OR GROUND CREW.

! DANGER: PHASE-TO-PHASE OR PHASE-TO-GROUND CONTACT OF THE WINCH LINE WILL REDUCE THE STRENGTH OF THE ROPE. THE RECOIL FROM ROPE FAILURE OR FALLING OBJECTS CAN CAUSE DEATH OR SERIOUS INJURY TO THE OPERATOR OR GROUND CREW.

! DANGER: NEVER RAISE A LOAD UNLESS IT IS SECURELY FASTENED. DO NOT USE THE WINCH LINE TO WRAP OR TIE AN OBJECT FOR LIFTING BECAUSE THE HOOK ON THE WINCH LINE MAY DAMAGE OR CUT THE ROPE. THE RECOIL FROM ROPE FAILURE OR FALLING OBJECTS CAN CAUSE DEATH OR SERIOUS INJURY TO THE OPERATOR OR GROUND CREW.

! DANGER: NEVER USE THE WINCH TO RAISE PERSONNEL OFF THE GROUND. A FALL MAY RESULT IN DEATH OR SERIOUS INJURY.

! DANGER: DO NOT, UNDER ANY CIRCUMSTANCE, STAND BELOW A SUSPENDED LOAD. DEATH OR SERIOUS INJURY MAY OCCUR IF PERSONNEL ARE STRUCK BY FALLING OBJECTS.

! DANGER: CONTACT BETWEEN AN ENERGIZED CONDUCTOR AND A WINCH ROPE EXTENDED TO THE GROUND OR ANOTHER CONDUCTOR MAY COMPLETE A PATH FOR ELECTRICITY AND CAUSE DEATH OR SERIOUS INJURY TO THE OPERATOR OR GROUND CREW.

! DANGER: BEFORE OPERATION INSPECT FOR LOOSE WINCH MOUNTING BOLTS. IF LOOSENING OCCURS HAVE THE UNIT SERVICED AND REPLACE THESE CRITICAL BOLTS BEFORE FURTHER USE. USE OF A LOOSE WINCH OR BROKEN COMPONENTS MAY CAUSE THE EQUIPMENT TO BREAK LOOSE AND RESULT IN DEATH OR SERIOUS INJURY TO THE OPERATOR OR GROUND CREW.

! DANGER: MAKE CERTAIN THE WINCH-ROPE COILS ARE SPOOLING EVENLY TO AVOID CLOGGING THE WINCH OR PRODUCING SHOCK LOADS. AVOID SHOCK LOADS CAUSED BY JERKING A LINE WITH A LOAD OR SUDDEN CHANGE IN TENSION FROM A LIGHT TO A HEAVY LOAD. SHOCK LOADS MAY CAUSE STRUCTURAL DAMAGE OR INSTABILITY RESULTING IN DEATH OR SERIOUS INJURY.

⚠ DANGER: THERE MUST BE AT LEAST 5 COILS OF ROPE WOUND ON THE WINCH REEL AT ALL TIMES BECAUSE THE WINCH DRUM AND ROPE ATTACHMENT ARE NOT DESIGNED FOR FULL ROPE EXTENSION. THE RECOIL FROM ROPE DETACHMENT OR FALLING OBJECTS CAN CAUSE DEATH OR SERIOUS INJURY TO THE OPERATOR OR GROUND CREW.

2. Remove the jib rotation lock pin.
3. Rotate the jib to the desired position.
4. Fully replace the lock pin.

JIB CAPACITY DETERMINATION

For 1000 lbs. Jib

The lifting capacity of the material handling system is conditional and depends on the angle of the jib pole. To determine the lifting capacity of the jib at a particular position, refer to the jib capacity decal near the jib pole pivot.

⚠ DANGER: NEVER EXCEED THE MAXIMUM LIFTING CAPACITY AS SHOWN BY THE MATERIAL HANDLING LOAD CHART. OVERLOADING THE LIFT MAY CAUSE EQUIPMENT FAILURE RESULTING IN DEATH OR SERIOUS INJURY.

⚠ DANGER: EXCEEDING THE MAXIMUM LIFTING CAPACITY OF THE LIFT OR THE JIB MAY CAUSE EQUIPMENT FAILURE RESULTING IN DEATH OR SERIOUS INJURY.

For 2000 lbs. Jib

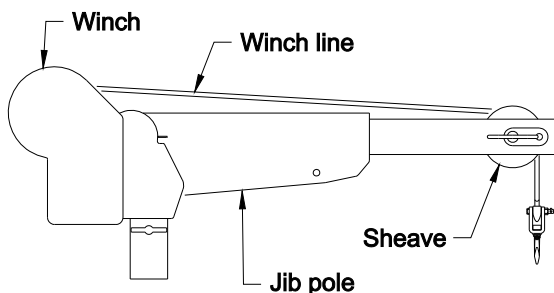
The lifting capacity of the material handling system is conditional and depends on the angle of the jib pole, the extension of the inner boom, and the angle of the outer boom. To determine the lifting capacity of the jib at a particular position, refer to the procedure and example below. The capacities shown here are for example only. Refer to the decals on the unit for the actual lifting capacities.

⚠ DANGER: NEVER EXCEED THE MAXIMUM LIFTING CAPACITY AS SHOWN BY THE MATERIAL HANDLING LOAD CHART. OVERLOADING THE LIFT MAY CAUSE EQUIPMENT FAILURE RESULTING IN DEATH OR SERIOUS INJURY.

⚠ DANGER: EXCEEDING THE MAXIMUM LIFTING CAPACITY OF THE LIFT OR THE JIB MAY CAUSE EQUIPMENT FAILURE RESULTING IN DEATH OR SERIOUS INJURY.

HYDRAULIC JIB OPERATION

The optional material handling system is designed to lift loads to the work site at the platform. The main components of this system are the sheave, winch line, jib pole, and the winch. The jib pole tilts and extends hydraulically, and rotates manually. Although some of the components of the jib and winch are made from non-conductive materials, they are not tested or maintained as insulating. Therefore, the entire jib and winch assembly, including the jib pole and rope, must be considered conductive and have no insulating value.



**Hydraulic Jib Major Components
Figure 4.8**

Hydraulic Tilt, Extend, And Winch Operation - Controls for these functions are located in the upper control panel mounted to the platform. To operate, move the appropriate lever in the direction indicated on the decal. The winch control is also duplicated at the lower controls for use in case of an emergency. When operating from the lower controls, the winch speed will be slower.

Jib Rotation - The jib pole assembly can be rotated to one of seven different positions to accommodate a load. These load lifting positions are located at 15°, 45° and 75° to either side of the boom. See Figure 4.7.

To rotate the jib assembly, follow the sequence below:

1. Remove any load from the jib and winch assembly. Never attempt to rotate the jib while under load.

OPERATION



Jib Capacity Component Description - The inner boom is color coded. It is painted white from 0 to 62 inches of extension. After 62 inches, the exterior of the inner boom is marked with red decals.

The outer boom is equipped with a pointer and jib capacity decal. The pointer responds to gravity, so as the boom angle changes, the pointer tracks to different areas of the decal. The decal is divided in to two zones, one white, and one red.

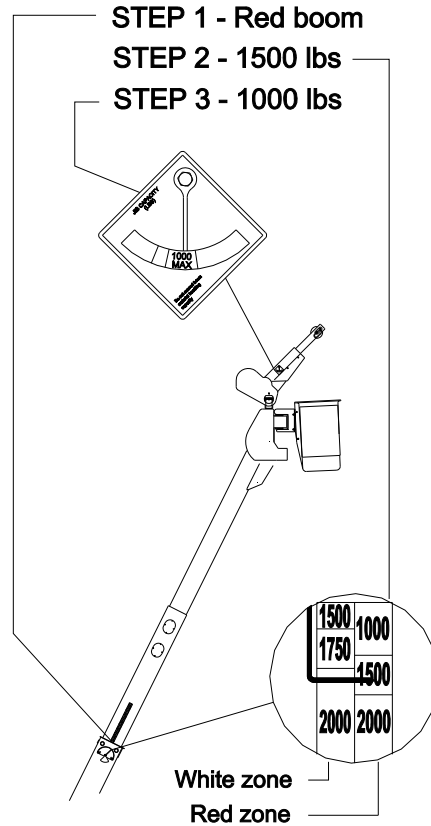
The jib pole is equipped with maximum capacity decals near the pivot

Procedure to Determine the Jib Capacity:

1. Determine the color of the inner boom where it exits the outer boom. It will be either red or white.
2. Read the capacity from the outer boom pointer. If the boom in step 1 was white, read the capacity from the white portion of the decal. If the boom in step 1 was red, read the capacity from the red portion of the decal.
3. Check the capacity of the jib pole by reading the decal near the jib pole tilt pivot.
4. The actual lifting capacity is the smaller of the two capacities determined in steps 2 and 3.

Example – See Figure 4.9 for 2000 lbs. Jib

1. In this example, the boom is red where it exits the outer boom.
2. Reading the red zone, the outer boom pointer indicates 1500 lbs capacity.
3. The jib pole tilt decal reads “1000 MAX”.
4. The actual lifting capacity is the smaller of the two capacities determined in steps 2 and 3. Therefore, the actual capacity is 1000 lbs.



**Reading the Jib Capacity for 2000 lbs.
Figure 4.9**

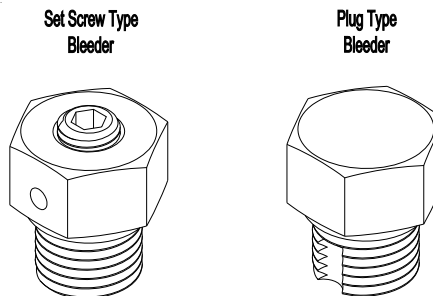
EMERGENCY OPERATION

Emergency operation may be required if an operator is injured or the hydraulic system malfunctions. This chapter describes the controls and features designed to accommodate emergency operation and to describe some procedures for responding to emergency situations. In an emergency, the first priority is always the safety of the personnel. Before attempts are made to rescue personnel, make sure the unit has not become electrically energized. Identifying the problem and initiating emergency procedures promptly helps minimize or possibly prevents injuries. It is important to follow standard work practices and safety regulations.

⚠ DANGER: BEFORE ATTEMPTING TO RESCUE PERSONNEL ON THE AERIAL LIFT, ALWAYS MAKE SURE THAT THE TRUCK AND THE AERIAL LIFT HAVE NOT BECOME ELECTRICALLY ENERGIZED. CONTACT MADE BY RESCUERS FROM THE GROUND WITH AN ENERGIZED UNIT WILL CAUSE DEATH OR SERIOUS INJURY.

CONTROL SELECTOR (Platform Override) - If a situation requires overriding the upper controls (i.e. an injured operator in the platform), use the selector control at the turret to transfer control to the lower controls. The upper controls will not be operable and the lower controls can be used to lower the operator to the ground. Refer to Lower Control paragraph in Section 4, Operation in this manual.

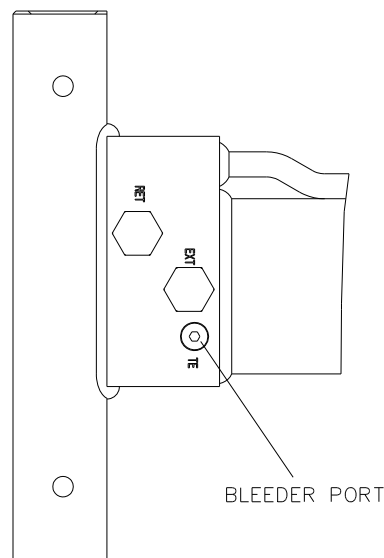
BLEEDER PORTS - If the hydraulic system becomes inoperable with an operator aloft, bleeder ports on the cylinders (Figures 5.2 and 5.3) can be used to lower the booms and return the operator to the ground. Qualified personnel at the site are responsible for selecting the path of boom descent. The unit may be equipped with two different type of bleeder ports. Refer to Figure 5.1 for identification and proper procedures for loosening the bleeder ports. Carefully loosen the bleeder plug, on the appropriate bleeder port. Be prepared for a flow of hot oil escaping around the bleeder plug and step away from the boom path of descent. The speed at which the lower boom drifts down depends on the rate of oil loss.



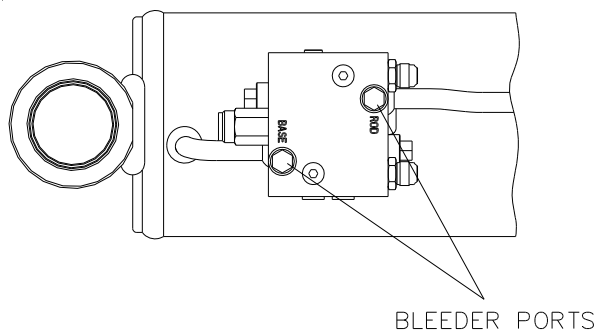
Bleeder Ports
Figure 5.1

Set Screw Type Bleeder - Turn the set screw slowly using an Allen wrench to release load. Do not turn the body. Oil is released from the hole on the side of hex body.

Plug Type Bleeder - Turn the entire plug slowly using a wrench to release load. Do not remove the plug. Oil is released from the notch in the threads. Torque to 10-15 ft-lbs. after use.



Extension Cylinder Bleeder Ports
(Shown on bottom, port also located on top)
Figure 5.2

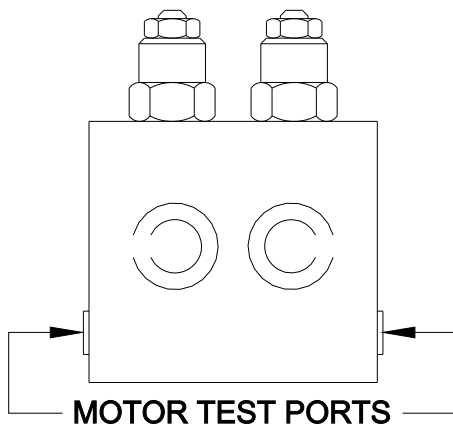


Upper and Lower Cylinder Bleeder Ports
Figure 5.3

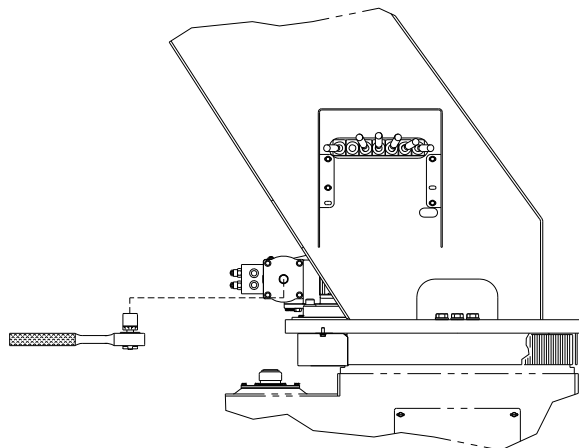
EMERGENCY OPERATION

MANUAL ROTATION - The rotation system can be operated manually if the hydraulic system becomes inoperable. Before manual rotation is attempted remove the plugs from the motor test ports on the dual counter-balance valve manifold located on the rotation motor (Figure 5.4). This allows oil to be piloted during rotation of the lift. Rotate the lift using a 7/8 in. hex socket and ratchet to turn the input shaft on the gearbox (Figure 5.5). Actuating the lower rotation control lever will reduce the effort required to rotate the lift.

If manual rotation is used, test port plugs must be replaced on counter-balance valve manifold. See "Responsibilities after Emergency Operation" at the end of this chapter.



Test Port Plugs
Figure 5.4

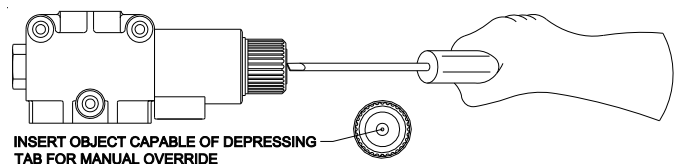


Manual Rotation
Figure 5.5

OUTRIGGER BOOM INTERLOCK MANUAL OVERRIDE – In the event of diverter valve failure, and the lift becomes inoperable with an operator aloft, the outrigger boom interlock selector can be overridden to lower the booms and return the operator to the

ground. To activate the manual override, locate the solenoid operated 3-way valve, usually in the pedestal. On the end of the valve, there is a small tab (Fig. A) which can be pressed with a small screwdriver, capscrew, etc. With this tab pressed down, hydraulic flow will be diverted from the outriggers to the lift. Another operator can then operate the lower controls to lower the booms.

⚠ WARNING: USE OF MANUAL OVERRIDE TO OPERATE THE LIFT WITHOUT THE OUTRIGGERS DEPLOYED CAN RESULT IN SERIOUS INJURY OR DEATH.



OUTRIGGER BOOM INTERLOCK SELECTOR
VALVE MANUAL OVERRIDE ON SOLENOID
OPERATED 3-WAY VALVE

Figure A

Outrigger Boom Interlock Manual Rotation

Figure 5.6

BACKUP PUMP (Option) - The backup pump system provides hydraulic power from a DC pump-motor for emergency operation of the lift in the event of a prime power source failure.

The backup pump system should not be operated longer than 30 seconds continuously. Continuous use will drain the battery and damage (over heat) the backup pump motor.

At the upper controls, the backup pump is operated by an air cylinder. To activate this system push the air cylinder plunger knob and hold it while operating the upper control. To turn off the backup pump release the plunger knob and allow it to return to the neutral position.

At the lower controls, the backup pump is operated by a detented toggle switch. To activate this system move the toggle to the "ON" position and operate the appropriate control levers. To turn off the backup pump return the toggle switch to the "STOP" position.

ENGINE START/STOP CONTROL - The engine start/stop control can be used for emergency operation if the truck engine (PTO models) or the generator engine will not stay running. Operate the aerial lift only while attempting to lower the booms. **To conserve the battery and prevent damage to the**

EMERGENCY OPERATION



starter, do not crank the engine for more than 30 seconds continuously. The engine start/stop control at the upper or lower controls may be used while actuating the lift function.

At the upper controls, the engine start/stop control is operated by an air cylinder. The air cylinder plunger knob is pushed down and held until the engine starts. The plunger knob may require a second push to set the latching relay into the start position. Another push on the plunger knob will stop the engine.

At the lower controls, the engine start/stop system is operated by momentary toggle switch. This system is activated by pushing the switch to the "START/STOP" position. It may require a second push to set the latching relay in the start position. To stop the engine push the switch to the "START/STOP" position once more.

INJURED OR INCAPACITATED OPERATOR - If the operator is unable to operate the aerial lift, determine if any damage has occurred to make the lift inoperable. If the aerial lift is operable and the situation allows safe operation from the lower controls, move the platform away from the danger and into the safest clear path of descent to get the operator on the ground. See "Control Selector", at the beginning of this chapter, for specific instructions on overriding the upper controls. If the aerial lift is not operable, use another aerial lift to rescue the operator from the platform or consider one of the other emergency procedures in this chapter.

HYDRAULIC LINE FAILURE - Hydraulic line failure during aerial lift operation presents numerous hazards. Be aware that hydraulic oil mist caused by a leak or hydraulic line failure is conductive even though a non-conductive oil is used.

⚠ DANGER: AVOID HIGH PRESSURE HYDRAULIC OIL SPRAY. THIS SPRAY OR MIST CAN PUNCTURE AND BECOME EMBEDDED BENEATH THE SKIN OR CONTAMINATE THE EYES. THESE CONDITIONS REQUIRE IMMEDIATE MEDICAL ATTENTION.

A hydraulic line leak will create a slippery surface which is potentially hazardous. When a hydraulic leak is encountered it must be repaired by the proper service personnel and the unit should be cleaned of excess hydraulic oil. If a hydraulic leak is not repaired the oil in the reservoir will be depleted and pump damage may occur. Most hydraulic oils are flammable and bodily contact with hot oil is

dangerous. The operator and the ground crew must be alert for these hazards to avoid injury.

⚠ DANGER: AVOID ANY CONTACT BETWEEN HYDRAULIC OIL AND SOURCES OF HIGH HEAT OR OPEN FLAMES. DEATH OR SERIOUS INJURY MAY RESULT FROM A FIRE.

⚠ WARNING: CONTACT WITH HOT HYDRAULIC OIL MAY CAUSE SERIOUS BURNS WHICH REQUIRE IMMEDIATE MEDICAL ATTENTION.

A quick response to **hydraulic line failure** is important if the operator is to be safely removed from the platform. A quick response can simplify the steps required to lower the platform and remove the operator. The following examples describe some emergency operating procedure for typical hydraulic line failures.

1. The Versalift aerial lift design uses holding valves to lock the booms in position in the event of a hydraulic line failure. If there is a continuous loss of hydraulic oil from the aerial lift, operate the hydraulic power source only while attempting to stow the aerial lift to conserve the hydraulic oil supply. If operation of the aerial lift is impossible, use the bleeder ports and manual rotation.
2. A hydraulic line failure located between the upper and lower controls may temporarily allow the continued operation of the aerial lift. The rate of the hydraulic oil loss can be reduced by overriding the upper controls and operating the aerial lift with the lower controls. If the oil supply is depleted, discontinue operation of the hydraulic power source to avoid damage to the hydraulic pump. If the aerial lift is inoperable, use the bleeder ports and manual rotation.

ENGINE FAILURE - If the prime power source fails, the optional backup pump system can be used for emergency operation. If this system is not installed, use the engine start/stop control to crank the engine, as previously explained. The bleeder ports and manual rotation must be used if these systems are not installed.

HYDRAULIC PUMP FAILURE - If the primary hydraulic pump fails use the backup pump system (if equipped) or the bleeder ports and manual rotation.

CONTROL VALVE FAILURE - If aerial lift motion cannot be stopped use the emergency stop, upper control override, or engine start/stop control to halt the lift functions.

Upper Control - Push the knob labeled “PUSH FOR EMGY. STOP”. When the emergency stop knob is pushed down, the upper controls are inoperable and pressure at the tool ports is relieved.

Lower Controls - The aerial lift may be operated by overriding the upper controls with the control selector.

Engine Start/Stop Control - The engine start/stop control, at the upper, lower, or cab controls, can be used to stop the engine and hydraulic flow to the lift functions.

RESPONSIBILITIES AFTER EMERGENCY OPERATION:

After any emergency situation it is the responsibility of the operator to make sure the aerial lift is repaired and adjusted by the service department before it is used again.

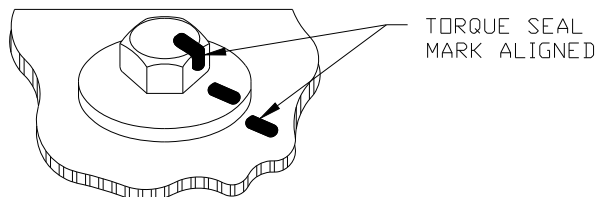
If an equipment defect is suspected, do **not** allow anyone to operate the aerial lift or enter the platform. If the bleeder ports are used they must be retightened and the hydraulic reservoir must be refilled. The aerial lift must then be operated, from the lower controls, through its full range of motion several times. Check the hydraulic oil reservoir level and refill if necessary.

DAILY VISUAL INSPECTION

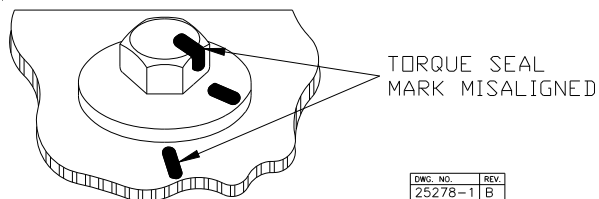
This aerial lift is designed to provide years of reliable service with minimum maintenance. A routine preventive maintenance program will assure extended aerial lift service. The operator is responsible for detecting maintenance problems during the daily visual inspection, reporting the need for adjustments or repairs, verifying that maintenance is performed at the suggested intervals, and determining if the aerial lift is in a good, safe operating condition. The importance of accurate maintenance records cannot be over emphasized. In order to judge the condition of the aerial lift, the operator needs to be familiar with the maintenance records of the aerial lift. Refer to the "Maintenance Checklist" in Service Procedures Section of the Service Manual for the suggested interval inspection information. The actual repair or adjustment must be done by a qualified aerial lift mechanic.

Every day the equipment must be given a thorough visual inspection to detect problems before they become serious. During this inspection the operator shall look for anything out of the ordinary that might indicate a problem. Particular attention must be paid to the following items. The Daily Visual Inspection Checklist included in this section must be followed.

BOLTS - Critical fasteners are identified on the "Critical Fasteners" drawing in this section. All major sections of the **Versalift** are bolted together and it is vital that these bolts remain tight. Visually inspect all the bolts for signs of relative movement. Pay particular attention to the load supporting bolts (rotation bearing bolts, pedestal/subframe mounting bolts, platform rotator bolts). Critical bolts are Torque-Seal marked to provide a quick means of detecting any turning. Do not use the lift if the Torque-Seal mark between the bolt head and mounting surface, are not in alignment. Refer to Maintenance and Inspection Schedule in Service Procedures Section of the Service Manual for recommended torque procedures and torque chart specifications. Refer to Figure 6.1 and 6.2 for Torque Seal mark conditions.



Torque-Seal Mark In Acceptable Condition
Figure 6.1



Torque-Seal Mark In Misalignment Condition
Figure 6.2

WELDS - Refer to the "Critical Welds" drawing in this section. All the welds should be inspected for signs of fatigue. Rust and hairline cracks on a weld indicate weld fatigue.

HYDRAULIC LINES - Hydraulic lines should be inspected for loose connections and frayed jackets. Carefully examine the hoses, especially any portion of hose subject to flexing and particularly the hoses at the platform.

OIL LEAKS - Oil leaking onto the truck floor or the ground is sign of an impending problem. A hydraulic leak will create a slippery surface which is potentially hazardous. Hydraulic leaks must be repaired by qualified service personnel and the unit must be cleaned of excess hydraulic oil. If a hydraulic leak is not repaired the oil in the reservoir will be depleted and pump damage may occur.

ELECTRICAL SYSTEM - Inspect electrical system for damaged components. Check for bare electrical wires and remove any trash or debris from around electrical components. Repair all damaged wires and secure any loose electrical components or wires.

VEHICLE TIRES - Check tires for the correct inflation and for damage. Low pressure or damaged tires are unsafe while driving the vehicle or operating the lift.

LOOSE OBJECTS - Inspect the booms for loose objects (tools, spare parts, etc.) that might fall when the booms are elevated.

HYDRAULIC OIL LEVEL - The hydraulic fluid level can be easily checked by monitoring the oil level through the sight gauge. Add hydraulic oil if necessary.

CONTROLS - Operate all the lift controls through the full range of motion to verify the controls are functioning properly.

EXTENSION SYSTEM - While operating the unit from the lower controls, observe the extension system during operation. First, raise the outer/inner

boom assembly to a maximum upright position, and then fully extend the inner boom. Next, lower the outer/inner boom assembly to a position slightly below horizontal, and then retract the inner boom. Extension and retraction of the inner boom should be smooth. Also, listen for any abnormal noises while extending and retracting, which could indicate a potential problem and warrant further inspection of the extension system. Check the roller chain tension and adjust according to the instructions given in Service Procedures Section of the Service Manual.

LEVELING SYSTEM - Inspect the master cylinder, slave cylinder, hoses, and fittings for damage, wear, or foreign objects which may prevent proper operation. Refer to Parts & Assemblies Section of the Service Manual for these components. Also inspect the protective fiberglass covers, on each side of the slave cylinder, for cracks or damage. If these conditions exist they must be repaired by qualified personnel before operation.

DECALS - Identification, operational, and instructional decals are installed at numerous locations on the **Versalift**. These decals must be replaced if they become lost, damaged, or illegible. Refer to the “Decal Placement” illustration in this section.

FIBERGLASS BOOMS - Inspect the fiberglass upper boom and the lower boom insert for an accumulation of dirt that can impair the insulating value of the fiberglass. The fiberglass outer surface of the booms should be cleaned daily with a lint free cloth. If the fiberglass sections require a more thorough cleaning, refer to Service Procedure Section, “Care of Fiberglass Booms” of the Service Manual. Check for any structural damage in the fiberglass, such as cracks or gouges. If these conditions exist, they must be repaired by qualified personnel.

If the unit is equipped with sealed inner boom (*optional*), visually inspect the desiccant canister. The desiccant should be blue. If the desiccant is pink or in doubt, have the desiccant replaced or serviced.

ROPE - Make a thorough check of the winch rope for abrasive wear, pulled strands, cuts, and other defects. The rope should be clean and dry. The rope coils should spool evenly on the winch reel. Do not use a rope that has been subjected to shock loads. Replace the winch rope at the first sign of damage or deterioration. Use only non-conductive rope of the size and type specified.

WINCH - Verify that the rope coils are spooling evenly.

Check for hydraulic leaks as well as leaks from the winch drive gearbox.

PLATFORM - Inspect the platform for cracks in the mounting ribs, floor, and flange around the top. If these conditions exist they must be repaired by qualified personnel before operation.

SLOPE INDICATORS - The indicators are installed at several locations on the Versalift chassis. Check that indicators are in place and not damaged. Refer to slope indicator installation in the Service Manual.

SAFETY DEVICES - Check visual and audible safety devices for proper operation.

COVERS - Inspect all covers to make sure they are in place, secure, and in good condition.

DAILY VISUAL MAINTENANCE AND INSPECTION CHECKLIST AND RECORD
VERSALIFT VST-7500-I SERIAL NO. _____ VEHICLE NO. _____

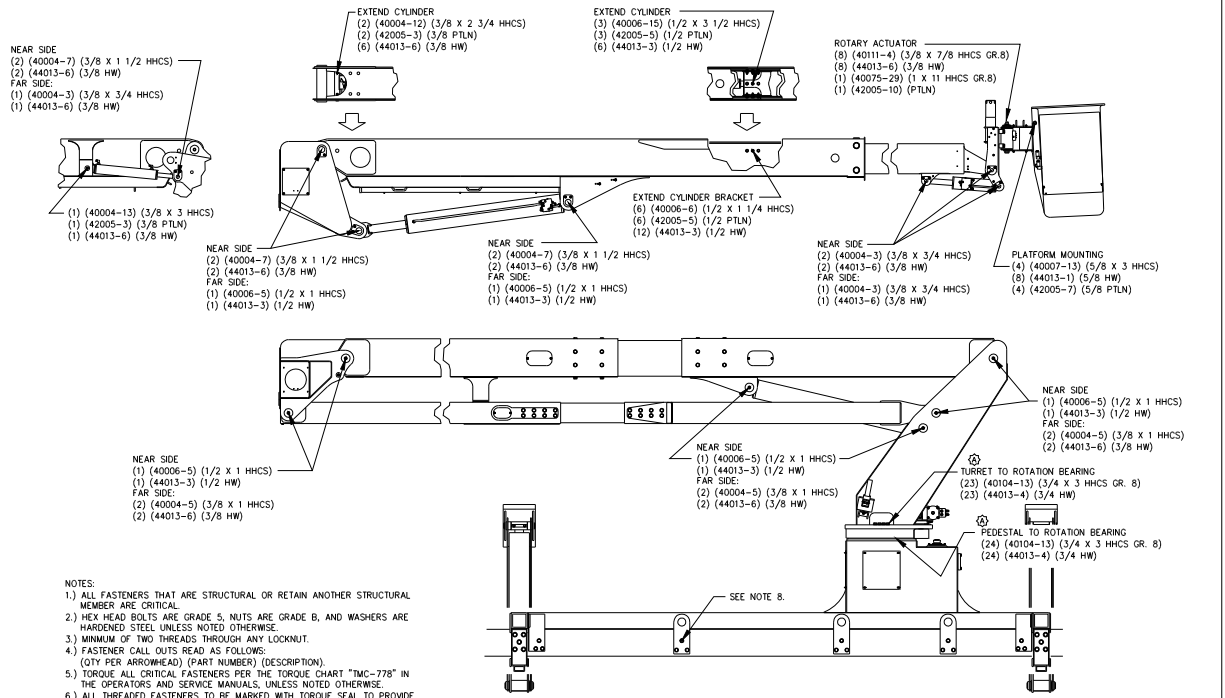
Fill in date and initial boxes when each check is made. Refer to Daily Visual Inspection in this section for complete description of checks. Additional copies of this form may be obtained from **Time Manufacturing Company**.

DAY	SUN	MON	TUE	WED	THU	FRI	SAT
DATE							
INSPECT BOOMS FOR TRASH & DEBRIS							
CRITICAL FASTENERS							
CRITICAL WELDS							
HYDRAULIC LINES - FRAYED JACKETS							
OIL LEAKS - LOOSE CONNECTIONS							
ELECTRICAL SYSTEM							
VEHICLE TIRES							
LOOSE OBJECTS							
HYDRAULIC OIL LEVEL							
CONTROLS							
EXTENSION SYSTEM							
LEVELING SYSTEM							
DECALS							
FIBERGLASS BOOMS							
ROPE							
WINCH							
FIBERGLASS PLATFORM							
SLOPE INDICATORS							
SAFETY DEVICES							
COVERS							
NOTES:							

DAILY VISUAL INSPECTION

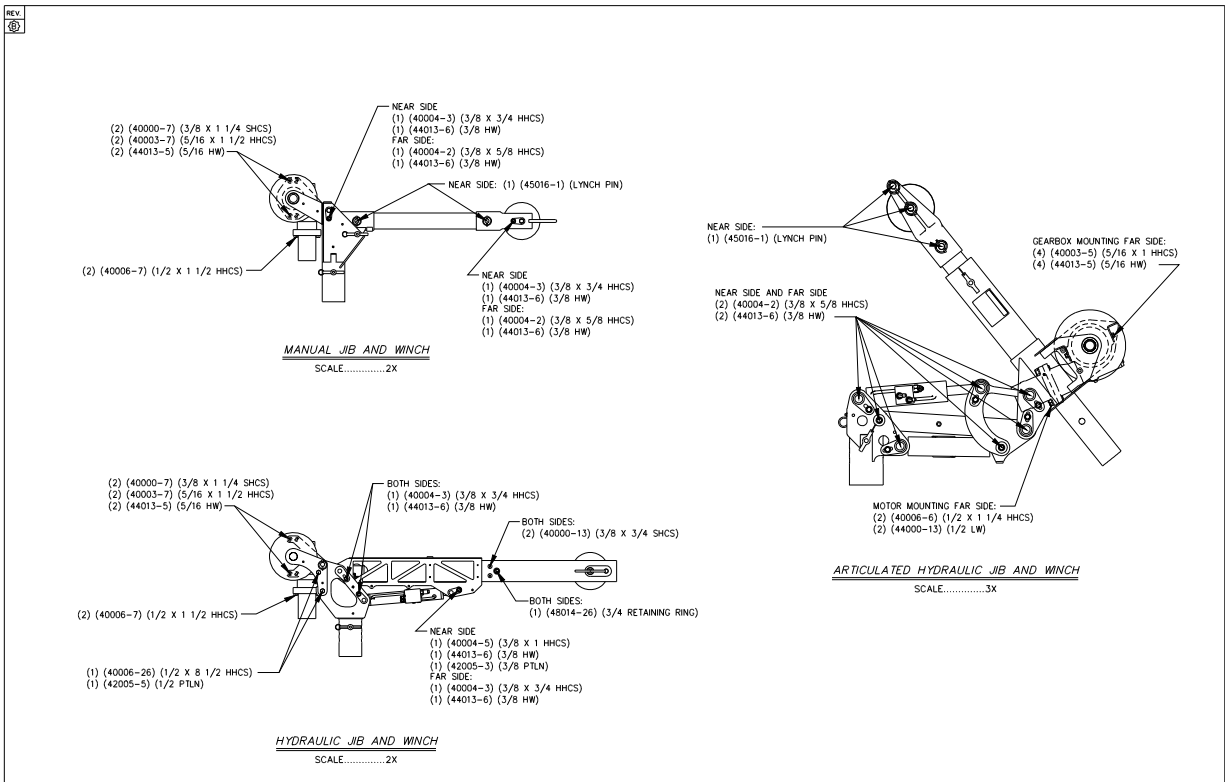


REV	ERON NO.	DESCRIPTION	BY	CHKD.	APPR.	DATE
58977		ADDED ARTICULATED HYD. JIB AND WINCH TO SHEET 2.	LBR	DJH	SRS	12-30-10



- NOTES:
- ALL FASTENERS THAT ARE STRUCTURAL OR RETAIN ANOTHER STRUCTURAL MEMBER ARE CRITICAL.
 - HEX HEAD BOLTS ARE GRADE 5, NUTS ARE GRADE 5, AND WASHERS ARE HARDENED STEEL UNLESS NOTED OTHERWISE.
 - MINIMUM OF TWO THREADS THROUGH ANY LOCKNUT.
 - FASTENER CALL OUTS READ AS FOLLOWS: (QTY PER ARROWHEAD) (PART NUMBER) (DESCRIPTION).
 - TORQUE ALL CRITICAL FASTENERS PER THE TORQUE CHART "TMC-778" IN THE OPERATORS AND SERVICE MANUALS, UNLESS NOTED OTHERWISE.
 - ALL THREADED FASTENERS TO BE MARKED WITH TORQUE SEAL TO PROVIDE INDICATION OF TURNING.
 - ABBREVIATIONS:
HHCS = HEX HEAD CAPSCREWS
SHCS = SOCKET HEAD CAPSCREWS
HW = HARDENED WASHERS
PTLN = PREVAILING TORQUE LOCKNUTS
 - OUTRIGGERS AND MOUNTING MAY VARY. ALL SHEAR PLATE BOLTS, OUTRIGGER MOUNT BOLTS AND PIN RETAINERS USED ON THE OUTRIGGERS AND SUBFRAME ARE CRITICAL FASTENERS.

UNLESS OTHERWISE NOTED: TOLERANCES: FRACTIONS ± 1/16 X ± .03 DECIMALS X ± .03 ANGLES ± .005 MACHINED SURFACE FINISHES = 125 PROJECTION OF VIEWS (3) ALL DIMENSIONS ARE IN INCHES.		MANUFACTURING COMPANY	DWN. BY	DATE	TITLE
		WACO TEXAS	LBR	11-30-05	CRITICAL FASTENERS VST-7500I
		MATERIAL	SCALE		
THIS PRINT CONTAINS CONFIDENTIAL INFORMATION AND IS SOLE PROPERTY OF TIME MANUFACTURING, AND IS NOT TO BE DISCLOSED, COPIED, OR REPRODUCED WITHOUT EXPRESSED PERMISSION OF TIME MANUFACTURING.	FINISH	LOCATION	MANUAL		
		SHEET		DWG. NO.	
		1 OF 2		32395-DWG	

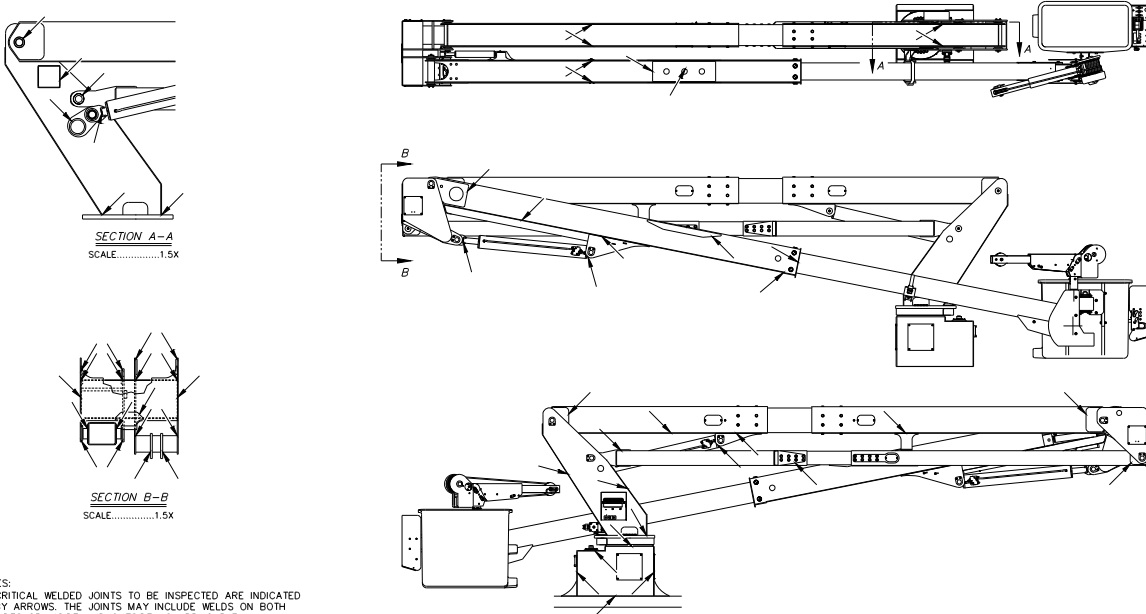


UNLESS OTHERWISE NOTED: TOLERANCES: FRACTIONS ± 1/16 X ± .03 DECIMALS X ± .03 ANGLES ± .005 MACHINED SURFACE FINISHES = 125 PROJECTION OF VIEWS (3) ALL DIMENSIONS ARE IN INCHES.		MANUFACTURING COMPANY	DWN. BY	DATE	TITLE
		WACO TEXAS	LBR	11-30-05	CRITICAL FASTENERS VST-7500I
		MATERIAL	SCALE		
THIS PRINT CONTAINS CONFIDENTIAL INFORMATION AND IS SOLE PROPERTY OF TIME MANUFACTURING, AND IS NOT TO BE DISCLOSED, COPIED, OR REPRODUCED WITHOUT EXPRESSED PERMISSION OF TIME MANUFACTURING.	FINISH	LOCATION	MANUAL		
		SHEET		DWG. NO.	
		2 OF 2		32395-DWG	

DAILY VISUAL INSPECTION



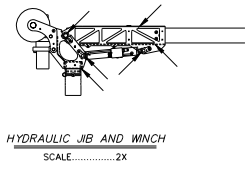
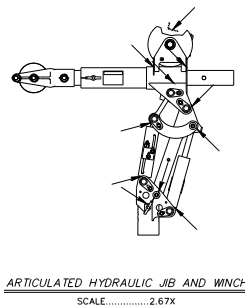
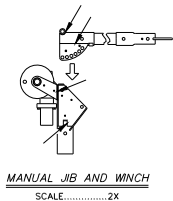
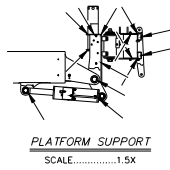
REV	ENGR NO.	DESCRIPTION	BY	CHKD	APPV.	DATE
1	58977	ADDED ARTICULATED HYD JIB AND WINCH. SHEET 2 AND REARRANGED DETAILS.	LBR	DH	SRS	12-30-10



- NOTES:
- 1.) CRITICAL WELDED JOINTS TO BE INSPECTED ARE INDICATED BY ARROWS. THE JOINTS MAY INCLUDE WELDS ON BOTH SIDES OR INSIDE AND OUTSIDE AS APPLICABLE.
 - 2.) THERE ARE ADDITIONAL CRITICAL WELDS ON THE MOUNTING HARDWARE AND OUTRIGGERS.
 - 3.) ALL WELDED PIN RETAINERS ARE CRITICAL WELDS.
 - 4.) ANY STRUCTURE WELD FOUND DEFECTIVE SHOULD BE REPAIRED IN ACCORDANCE WITH ANSI A92.2-1990 REQUIREMENTS. CONSULT FACTORY FOR MATERIAL SPECIFICATIONS AND PROPER WELDING SPECIFICATIONS.

UNLESS OTHERWISE NOTED:		TOLERANCES:		DIMINALS:		FINISH:		MATERIAL:		DRW BY DATE		FILE	
FRACTIONS: 1/16 3/32 1/8 5/16 3/8 1/2 5/8 3/4 7/8 1 1 1/4 1 1/2 1 3/4 2 2 1/4 2 1/2 3 3 1/2 4 4 1/2 5 5 1/2 6 6 1/2 7 7 1/2 8 8 1/2 9 9 1/2 10		DECIMALS: .0005 .001 .002 .005 .01 .02 .03 .04 .05 .06 .07 .08 .09 .1 .125 .15 .175 .2 .25 .3 .375 .4 .45 .5 .5625 .6 .625 .675 .7 .75 .8 .875 .9 1 1.125 1.25 1.375 1.5 1.625 1.75 1.875 2 2.25 2.5 2.75 3 3.25 3.5 3.75 4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10		MATERIAL: ---		FINISH: ---		DRW BY DATE		FILE			
MACHINED SURFACE FINISH: 32 RZ		PROJECTION OF VIEW: 1ST ANGLE		ALL DIMENSIONS ARE IN INCHES		THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF TIME MANUFACTURING AND IS NOT TO BE DISCLOSED, COPIED, OR REPRODUCED, WITHOUT EXPRESS PERMISSION OF THE MANUFACTURING.		TIME MANUFACTURING COMPANY WACO TEXAS		LBR 11-29-05		VST-7500I	
LOCATION: V		MANUAL: ---		SHEET: 1 OF 2		DWG NO.: 32394-DWG		SCALE: 1=45		CRITICAL WELDS			

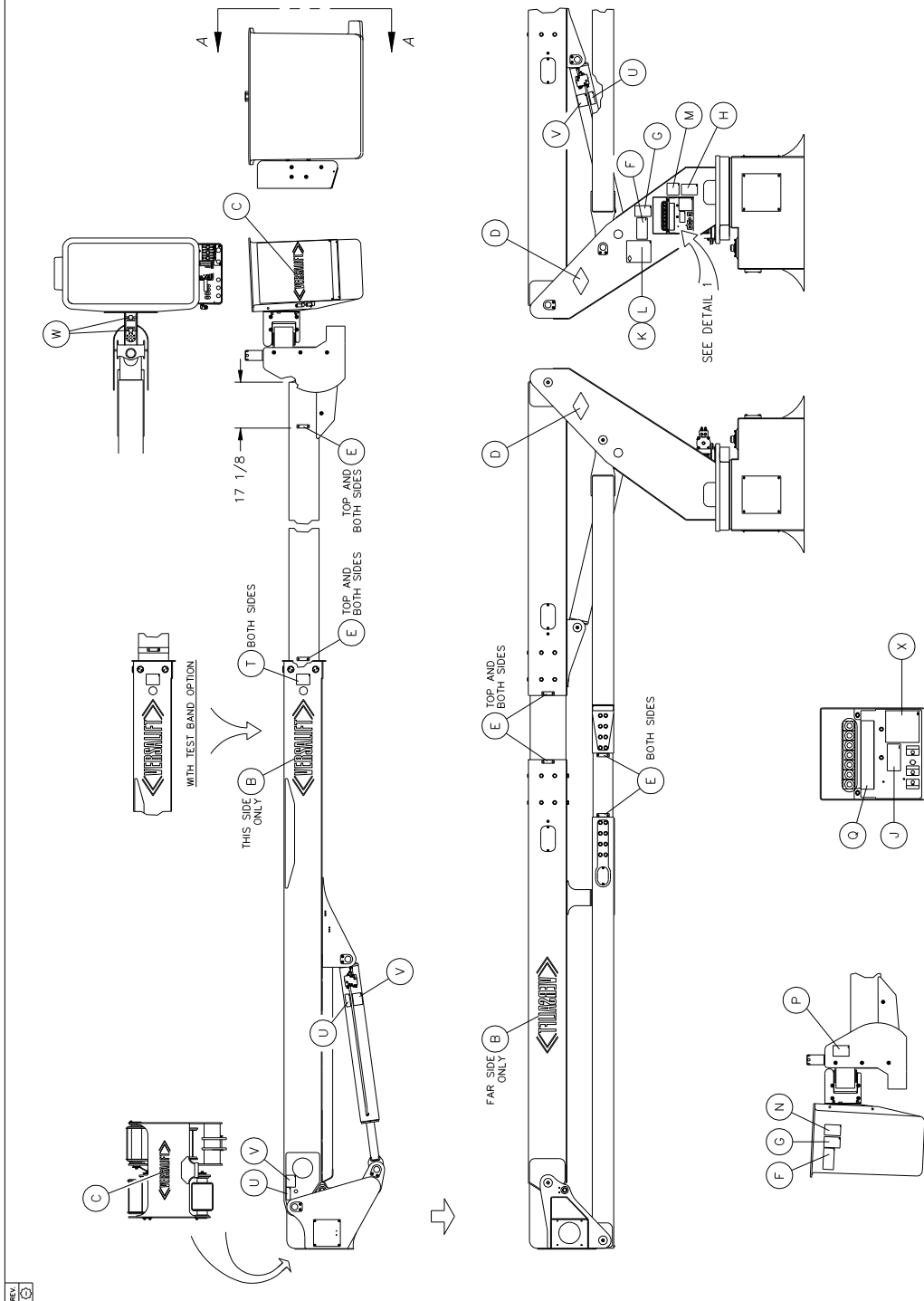
REV 1



UNLESS OTHERWISE NOTED:		TOLERANCES:		DIMINALS:		FINISH:		MATERIAL:		DRW BY DATE		FILE	
FRACTIONS: 1/16 3/32 1/8 5/16 3/8 1/2 5/8 3/4 7/8 1 1 1/4 1 1/2 1 3/4 2 2 1/4 2 1/2 3 3 1/2 4 4 1/2 5 5 1/2 6 6 1/2 7 7 1/2 8 8 1/2 9 9 1/2 10		DECIMALS: .0005 .001 .002 .005 .01 .02 .03 .04 .05 .06 .07 .08 .09 .1 .125 .15 .175 .2 .25 .3 .375 .4 .45 .5 .5625 .6 .625 .675 .7 .75 .8 .875 .9 1 1.125 1.25 1.375 1.5 1.625 1.75 1.875 2 2.25 2.5 2.75 3 3.25 3.5 3.75 4 4.5 5 5.5 6 6.5 7 7.5 8 8.5 9 9.5 10		MATERIAL: ---		FINISH: ---		DRW BY DATE		FILE			
MACHINED SURFACE FINISH: 32 RZ		PROJECTION OF VIEW: 1ST ANGLE		ALL DIMENSIONS ARE IN INCHES		THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION AND IS THE PROPERTY OF TIME MANUFACTURING AND IS NOT TO BE DISCLOSED, COPIED, OR REPRODUCED, WITHOUT EXPRESS PERMISSION OF THE MANUFACTURING.		TIME MANUFACTURING COMPANY WACO TEXAS		LBR 11-29-05		VST-7500I	
LOCATION: V		MANUAL: ---		SHEET: 2 OF 2		DWG NO.: 32394-DWG		SCALE: 1=45		CRITICAL WELDS			



DAILY VISUAL INSPECTION



DECAL LOCATION CHART

QTY./REF ITEM/REF	LOCATION
4 S	FRONT, REAR AND EACH SIDE OF CHASSIS
1 R	NEAR RELIEF VALVE
1 K	AS SHOWN
1 L	AS SHOWN
1 M	AS SHOWN

* NOTE: THE DECALS LISTED ABOVE ARE SHIPPED LOOSE WITH EACH LIFT, AND ARE TO BE LOCATED AS NOTED.

DASH NO.	DESCRIPTION	CODE
-1	DECAL PLACEMENT	DE-1280-42

REF	X	33565-1	DECAL, DANGER ELECTROCUATION
2	W	30593-1 <th>DECAL, LANYARD ATTACHMENT</th>	DECAL, LANYARD ATTACHMENT
3	V	7500-1 <th>DECAL, HOLDING VALVE</th>	DECAL, HOLDING VALVE
3	U	15732-1 <th>DECAL, CAUTION EMGY LOWERING</th>	DECAL, CAUTION EMGY LOWERING
2	T	16837-1 <th>DECAL, DANGER INSPECTION HOLE</th>	DECAL, DANGER INSPECTION HOLE
4	S	4542-2 <th>DECAL, ELECTROCUATION</th>	DECAL, ELECTROCUATION
1	R	7584-1 <th>DECAL, RELIEF ADJUSTMENT</th>	DECAL, RELIEF ADJUSTMENT
1	Q	1006145-1 <th>DECAL, LOWER CONTROL</th>	DECAL, LOWER CONTROL
1	P	14014-1 <th>DECAL, PLATFORM INSTRUCTION</th>	DECAL, PLATFORM INSTRUCTION
1	N	14110-1 <th>DECAL, ELECTROCUATION HAZARD</th>	DECAL, ELECTROCUATION HAZARD
1	M	12337-1 <th>DECAL, OWNER TRANSFER</th>	DECAL, OWNER TRANSFER
1	L	1006487-1 <th>DATA PLATE BACKING</th>	DATA PLATE BACKING
1	K	1006486-1 <th>DATA PLATE</th>	DATA PLATE
1	J	13144-1 <th>DECAL, CAUTION LOWER BOOM</th>	DECAL, CAUTION LOWER BOOM
1	H	4542-4 <th>DECAL, DANGER ELECTROCUATION</th>	DECAL, DANGER ELECTROCUATION
2	G	4542-5 <th>DECAL, CAUTION OPERATION</th>	DECAL, CAUTION OPERATION
2	F	4542-12 <th>DECAL, DANGER QUALIFIED OPERATOR</th>	DECAL, DANGER QUALIFIED OPERATOR
16	E	5098-1 <th>DECAL, "INSULATED SECTION"</th>	DECAL, "INSULATED SECTION"
2	D	426-011 <th>VERSALIFT NAME PLATE</th>	VERSALIFT NAME PLATE
2	C	4541-1 <th>DECAL "VERSALIFT" (SMALL)</th>	DECAL "VERSALIFT" (SMALL)
2	B	4541-2 <th>DECAL "VERSALIFT" (LARGE)</th>	DECAL "VERSALIFT" (LARGE)
2	A	1006491-DWG <th>DECAL PLACEMENT DRAWING</th>	DECAL PLACEMENT DRAWING

UNLESS OTHERWISE NOTED:
 TOLERANCES: DECIMALS ± 1/16
 ANGLES ± .004
 MACHINED SURFACE FINISHES: .125
 FINISHES: UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.
 THIS PRINT CONTAINS CONFIDENTIAL INFORMATION OF TIME MANUFACTURING AND IS NOT TO BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY MANNER WITHOUT EXPRESS PERMISSION OF TIME MANUFACTURING.

TIME MANUFACTURING COMPANY
 WACO, TEXAS

MATERIALS: SEE LIST OF MATERIAL
 FINISH: ---

DATE: 2/9/16
 SCALE: 1:1=40
 SHEET: 1 OF 1
 DWG. NO.: 1006491-DWG

DETAIL 1
 SCALE: 2.5x

VIEW A-A

